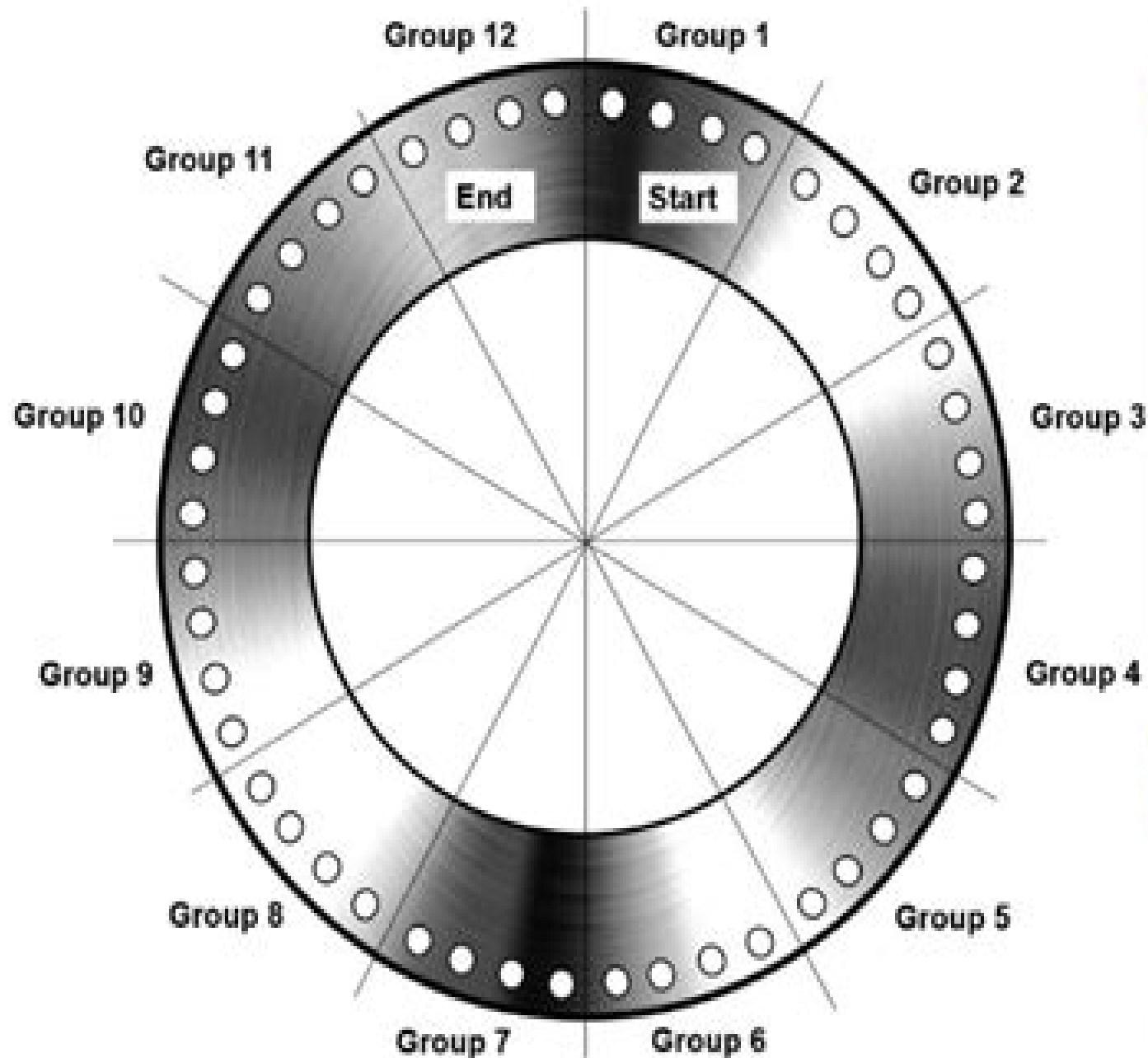


48-Bolt Flange Bolt Grouping



Group	Bolts
1	1-2-3-4
2	5-6-7-8
3	9-10-11-12
4	13-14-15-16
5	17-18-19-20
6	21-22-23-24
7	25-26-27-28
8	29-30-31-32
9	33-34-35-36
10	37-38-39-40
11	41-42-43-44
12	45-46-47-48

Tightening Sequence for 12 Groups
1-7-4-10 2-8-5-11 3-9-6-12
The 12 group sequence is the same as a 12 bolt sequence.

Bolt Tightening Guide

Ensheng Dong

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Handbook of Bolts and Bolted Joints John Bickford, 1998-04-28 Presenting time tested standard as well as reliable emerging knowledge on threaded fasteners and joints this book covers how to select parts and materials predict behavior control assembly processes and solve on the job problems It examines key issues affecting bolting in the automotive pressure vessel petrochemical aerospace and structural steel industries The editors have successfully created a useful rather than scholarly handbook with chapters written in a straightforward how to do it manner Theory is discussed only when necessary and the handbook s logical organization and thorough index enhances its usefulness **Handbook of Bolts and Bolted**

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Automatic, Model TX 200-2A, Allison Division, GM, 2520-860-7342, Transmission Assembly, Automatic, Model TX 200-2B, Allison Division, GM, 2520-964-9207, Transmission Assembly, Automatic, Model TX 200-6, Allison Division, GM, 2520-045-3108 ,1969 **Aviation Unit and Intermediate Maintenance Manual ,1991 **The****

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