

## INTRODUCTION

# INTRODUCTION

This *Shop Manual* covers the following Bombardier made 2003 ATV:

### Models

Outlander™ 400 (viper red) .....	7535
Outlander™ 400 (green).....	7734
Outlander™ 400 INTL (viper red) .....	7716
Outlander™ 400 INTL (green).....	7735

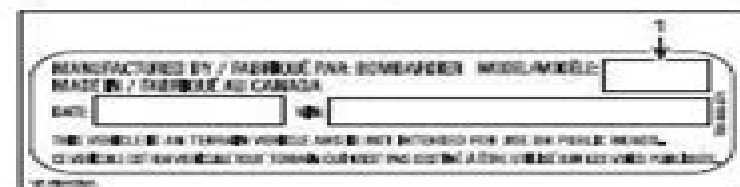
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## ARRANGEMENT OF THE MANUAL

The manual is divided into 12 major sections:

- 01 SERVICE TOOLS AND SERVICE PRODUCTS
- 02 MAINTENANCE
- 03 ENGINE
- 04 FUEL SYSTEM
- 05 ELECTRICAL
- 06 DRIVE TRAIN
- 07 STEERING/CONTROL SYSTEMS
- 08 SUSPENSION
- 09 BRAKES
- 10 BODY/FRAME
- 11 TECHNICAL DATA
- 12 WIRING DIAGRAM

Each section is divided in various subsections, and again, each subsection has one or more division.



TYPICAL — VEHICLE SERIAL NUMBER LABEL

1. Model number

## ENGINE AND VEHICLE SERIAL NUMBERS LOCATION



1. E.I.N. (Engine Identification Number)

2. V.I.N. (Vehicle Identification Number)

# Bombardier Atv Service Manual

**Xiang Xie**



## **Bombardier Atv Service Manual:**

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