

13. Insert a protective cap onto the end of the cylinder shaft.

NOTE: A suitable protective cap can be made by welding a 3 mm (1/8 in.) plate on one side of a square hydraulic nut.



CAUTION

To prevent damage to the crankshaft, thread a protective cap onto the crankshaft. The pulley must fit over the cap and not on the crankshaft. Also, do not thread pulley bolts more than 10.7 mm (1/2 in.) into the flywheel. Damage to the valve may result.

14. Using the Flywheel Pulley (see Illustration 1), rotate the crankshaft, remove the flywheel from the crankshaft by tightening the pulley bolt, rotating the head of the pulley bolt with a hammer, and tightening again. Repeat procedure until the flywheel is free. Accurate for the key is the end of the crankshaft.

NOTE: To ensure the cleanliness of the flywheel magnets, place the flywheel (with the magnets facing upward) on a clean bench.

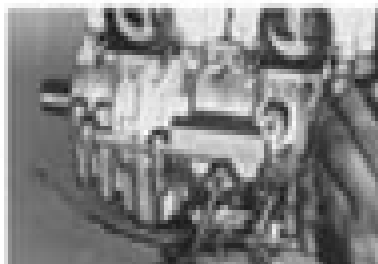
15. Loosen a reference line on the cover plate and crankshaft at end of assembly. Then remove the two aluminum cap screws, lock washers, and washers securing the cover plate.

NOTE: The two starter plate aluminum cap screws had Loctite applied to the threads during assembly. Before removing them, apply a sharp blow to the head of each screw to break the Loctite bond. If this isn't done, the screws can be very difficult to remove.



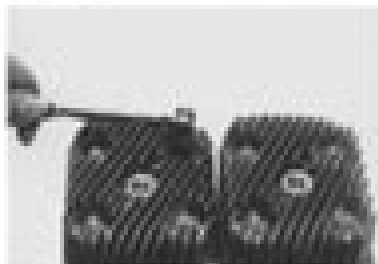
16. Remove the starter plate from the engine.

17. Remove the screws, lock washers, and washers securing the oil-suction pump to the crankcase. Then remove the pump, screws, washers and gasket. Accurate for two gaskets.



18. Remove the gasket flaps.

19. Remove the eight pins, lock washers, and washers securing the cylinder heads to the crankcase. Note the position of the different-sized pins. Remove the heads and accurate for two gaskets and two down pins.



2

20. Using a rubber hammer, gently tap the cylinder and remove them from the crankcase by lifting them straight up off their studs. Thread the two gaskets. Accurate for two down pins.

CAUTION

When removing a cylinder, make sure to support the pistons so they will not be damaged.

21. Using a stripped section, such as 1/4 in. for the 1/2-inch hole, cylinder, and pins and a 1/2 in. for the 1/2-inch hole, cylinder, and pins.

NOTE: For proper assembly, keep all 1/2-inch components and all 1/2-inch components separated. Assemble them on their proper studs.

22. Remove the 1/2-inch pins from the 1/2-inch pins. Remove the 1/2-inch pins from the 1/2-inch pins.



23. Using the Power-Puller (see Illustration 2), remove the pins from both pistons.

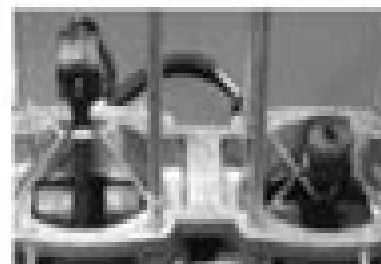


CAUTION

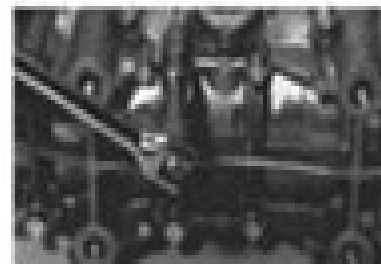
Do not use any type of pin to drive the pins from the hole of the pins. Damage may result. Use a pin puller only.

24. Lift the pins close of the connecting rods and remove the small and connecting-rod bearings. Then remove the pins. Keep each pin with its rings, pins, pins, and bearings together in a set.

NOTE: Place rubber bands over the connecting rods and around the cylinder studs. This will keep the connecting rods from damaging the crankcase.



25. Remove the cap screws securing the crankcase halves. Note the position of the different-sized cap screws.



26. Separate the crankcase halves by installing two crankcase cap screws in diagonal pattern having the heads approximately 1/2 in. (1/2 in.) apart. Using a plastic hammer, tap in each cap screw head until the halves separate. Remove the cap screws.

CAUTION

Do not allow any tool between the crankcase halves to separate the crankcase. Damage to the mating surfaces will result.

27. Remove the rubber bands holding the connecting rods. Then separate the crankcase halves. Accurate for the two down pins. Lift the crankcase from the crankcase half and slide the two crankcase studs out of the crankcase. Accurate for the 1/2 in. ring and two bearing connecting pins.

Arctic Cat M1000 Service Manual 2015

Julian Ryder



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