

### Disassembling Pinion Gear

**NOTE:** This procedure can be performed on a rear gear case.

1. Using a 3-4 foot wrench, remove the cap screws securing the pinion housing. Account for the con-pin lock and spring.



2. Using a 3-4 foot wrench, remove the cap screws securing the gear case cover. Account for the seal and make note of the O-ring location for reassembly purposes.



3. Using a plastic mallet, tap lightly to remove the differential cover. Account for an O-ring.

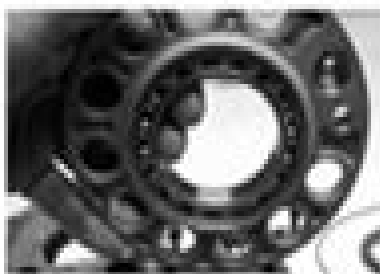


**NOTE:** If the cover is difficult to remove, pry on the cover in more than one removed location.

4. Remove the splined coupling, shaft lock, pin, and spring of the differential lock assembly and set aside. Note position of parts for reassembly purposes.



5. Remove the left gear case bearing flange assembly and account for a shim. Mark the shim as left-side.



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6. Place the differential into the upper side drive then lift the housing off the upper assembly. Account for shim's and mark as right-side.



7. Using the 40 mm tapered thin flacker, remove the lock collar securing the pinion gear assembly.

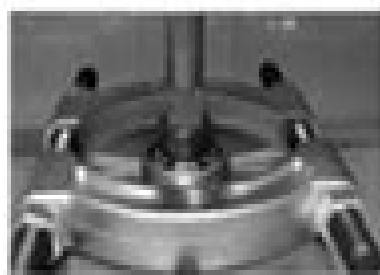
**NOTE:** On a front differential, the lock collar has right-hand threads. On a rear gear case, the lock collar has left-hand threads.



8. Using the Pinion Gear Shaft Removal Tool and a hammer, remove the pinion gear from the gear case housing.



9. Remove the pinion gear in a bearing holder, then remove the pinion bearing using a press. Account for a collar and a bearing.



# Arctic Cat 500 4x4 User Manual

**Huangqi Zhang**



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