

ALUMINUM ALLOY CONSTITUENTS, BY PERCENTAGE

ALUMINUM	SILICON	MANGANESE	COPPER	CHROMIUM	ZINC
6061	.6	1.0	.25	.20	—
7075	—	2.5	1.6	.23	5.6

in multiple operations, curve the plate until it is a pipe, and then allow the heated parts to re-join. Doing that just saved you a whole lot of time and cutter work, instead of boring out a bar to make a tube. 6061 extrudes nicely, which is why your free-float handguard will be made of 6061-T6.

## 7075 Aluminum

The alloy you are more likely to have heard of is 7075, specifically 7075-T6. Again, the “T6” part of it is the heat-treatment process given the aluminum alloy. 7075 is an aluminum alloy with a big helping of zinc. The total composition is zinc, 5.6 to 6 percent; magnesium, 2 to 2.5 percent; and copper, 1.2 to 1.6 percent, with trace amounts of iron, silicon,

titanium, manganese, chromium and others. Some trace amounts are there simply because it isn't worth the effort to eliminate them from the aluminum-bearing ore, and others are brought in from the various scrap sources. Recycled metals can't all be treated like steel scrap. There is no Bessemer process for recycled aluminum, whereby you can “blow” out the alloying ingredients as slag and produce pure aluminum.

In tensile strength, 7075-T6 rivals that of mild steel. With a tensile strength of around 75,000 PSI, it's used in many applications where the engineer ensures stresses will be under that ceiling. If you need more, you must jump up to steel and take the weight hit. Such is life.

■ This upper is a billet cut example, as you can tell by the flat panels on the upper. In a forging, they would be curved.



# Ar 15 Repair Manual

**PT Brinkman**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the PT Brinkman text.

## Ar 15 Repair Manual:

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