



13. Install the dust plate. Secure with screws.



■NOTE: Turn the handlebar to the full left and full right to ensure free movement.

Steering Post (ARCTIC V-TWIN-Series)

REMOVING

1. Using a piece of cardboard to protect the fork and fully gas, tip the motorcycle as in FIG-14b.
2. From beneath the front end, remove the lock nut and washer securing the steering post to the steering post stop.



3. Tip the motorcycle upright. Remove the handlebar post.
4. Cut the cable ties securing the wiring and bracket from the steering post.
5. Remove the two lower aluminum cap screws securing the handlebar nut to the steering post. Then lay the handlebar over assembly aside. Account for the lower adjuster caps.



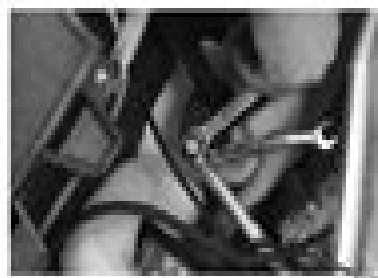
■NOTE: On the M-Series, remove four lock nuts and cap screws securing the handlebar to the adjuster block.

6. Remove the five hex-head screws securing the console to the gas tank, then lay the console aside.



■NOTE: On the M-Series, remove the ignition switch and the 11 hex-head cap screws securing the console to the gas tank; then lay the console aside.

7. Remove the cap screw and lock nut securing the steering post to the steering post.



8. Remove the two lock nuts and two hex-head cap screws with nuts securing the steering post mounting block. Account for the plastic steering post mounting block and the steering plate.



■NOTE: On the M-Series, remove the two lock nuts from the steering post mounting block; then remove the two cap screws securing the steering support to the chassis.

9. Remove the steering post.

INSPECTING

■NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect all welded areas for cracks or deformation.
2. Inspect the steering post and steering post mounting plate for cracks, bends, or wear.
3. Inspect the adjuster caps and mounting block for cracks or wear.

INSTALLING



1. Steering Post	4. Steering Post	13. Ball Joint
2. Block	7. Steering Block	14. Ball Nut
3. Adjuster Cap Screws	8. Steering Block	15. Ball Nut
6. Steering Post	10. Lock Nut	16. Ball Nut
5. Top Block	11. Top Block	17. Ball Joint (L/R)
	12. Lock Nut	18. Washer

FIG-14d

1. Carefully slide the steering post into position in the chassis. Be careful not to bend any wires or lines.

■NOTE: On the M-Series, after the steering post is in position on the chassis, install the steering support and secure to the chassis with two cap screws. Tighten to specifications.

2. Place the steering post mounting block and steering plate into position taking care not to pinch any wiring.



FIG-14e

■NOTE: The breaking hose should be positioned behind the steering post.

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