

November 29, 2011

of other industries, such as pharmaceutical, utility, metallurgical, converting, and similar industries. Specific addendums addressing these industries may be developed over time.

This addendum specifically does not address cost estimate classification in non-process industries such as commercial building construction, environmental remediation, transportation infrastructure, hydropower, "dry" processes such as assembly and manufacturing, "soft asset" production such as software development, and similar industries. It also does not specifically address estimates for the exploration, production, or transportation of mining or hydrocarbon materials, although it may apply to some of the intermediate processing steps in these systems.

The cost estimates covered by this addendum are for engineering, procurement, and construction (EPC) work only. It does not cover estimates for the products manufactured by the process facilities, or for research and development work in support of the process industries. This guideline does not cover the significant building construction that may be a part of process plants.

This guideline reflects generally-accepted cost engineering practices. This addendum was based upon the practices of a wide range of companies in the process industries from around the world, as well as published references and standards. Company and public standards were solicited and reviewed, and the practices were found to have significant commonalities. These classifications are also supported by empirical process industry research of systemic risks and their correlation with cost growth and schedule slip<sup>[a]</sup>.

#### COST ESTIMATE CLASSIFICATION MATRIX FOR THE PROCESS INDUSTRIES

| ESTIMATE CLASS | Primary Characteristic                                                                     | Secondary Characteristic                 |                                                            |                                                                                    |
|----------------|--------------------------------------------------------------------------------------------|------------------------------------------|------------------------------------------------------------|------------------------------------------------------------------------------------|
|                | MATURITY LEVEL OF PROJECT DEFINITION DELIVERABLES<br>Expressed as % of complete definition | END USAGE<br>Typical purpose of estimate | METHODOLOGY<br>Typical estimating method                   | EXPECTED ACCURACY RANGE<br>Typical variation in low and high ranges <sup>[a]</sup> |
| Class 5        | 0% to 2%                                                                                   | Concept screening                        | Capacity factored, parametric models, judgment, or analogy | L: -20% to -50%<br>H: +30% to +100%                                                |
| Class 4        | 1% to 15%                                                                                  | Study or feasibility                     | Equipment factored or parametric models                    | L: -15% to -30%<br>H: +20% to +50%                                                 |
| Class 3        | 10% to 40%                                                                                 | Budget authorization or control          | Semi-detailed unit costs with assembly level line items    | L: -10% to -20%<br>H: +10% to +30%                                                 |
| Class 2        | 30% to 75%                                                                                 | Control or bid/tender                    | Detailed unit cost with forced detailed take-off           | L: -5% to -15%<br>H: +5% to +20%                                                   |
| Class 1        | 65% to 100%                                                                                | Check estimate or bid/tender             | Detailed unit cost with detailed take-off                  | L: -3% to -10%<br>H: +3% to +15%                                                   |

Notes: [a] The state of process technology, availability of applicable reference cost data, and many other risks affect the range markedly. The +/- value represents typical percentage variation of actual costs from the cost estimate after application of contingency (typically at a 50% level of confidence) for given scope.

**Table 1 – Cost Estimate Classification Matrix for Process Industries**

Table 1 provides a summary of the characteristics of the five estimate classes. The maturity level of definition is the sole determining (i.e., primary) characteristic of Class. In Table 1, the maturity is roughly indicated by a % of

# Aacei Guide

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