

■ **NOTE:** On the TBX500/650 H1, the seat, storage compartment cover assembly, compartment box, air filter/filter housing, and left-side/right-side splash panels must be removed for this procedure.

1. Remove the timing inspection plug; then remove the tappet covers (for more detailed information, see Section 3 - Servicing Top-Side Components).



C10005

2. Rotate the crankshaft to the TDC position on the compression stroke.

■ **NOTE:** At this point, the rocker arms and adjuster screws must not have pressure on them.

■ **NOTE:** Use Valve Clearance Adjuster (p/n 0444-078) for this procedure.

3. Place the valve adjuster onto the jam nut securing the tappet adjuster screw; then rotate the valve adjuster dial clockwise until the end is seated in the tappet adjuster screw.
4. While holding the valve adjuster dial in place, use the valve adjuster handle and loosen the jam nut; then rotate the tappet adjuster screw clockwise until friction is felt.
5. Align the valve adjuster handle with one of the marks on the valve adjuster dial.
6. While holding the valve adjuster handle in place, rotate the valve adjuster dial counter-clockwise until proper valve/tappet clearance is attained.

■ **NOTE:** Refer to the appropriate specifications in Feeler Gauge Procedure sub-section for the proper valve/tappet clearance.

■ **NOTE:** Rotating the valve adjuster dial counter-clockwise will open the valve/tappet clearance by 0.05 mm (0.002 in.) per mark.

7. While holding the adjuster dial at the proper clearance setting, tighten the jam nut securely with the valve adjuster handle.

8. Place the two tappet covers with O-rings into position; then tighten the covers securely.
9. Install the spark plug; then install the timing inspection plug.

Valve/Tappet Clearance (700 EFI)

To check and adjust valve/tappet clearance, use the following procedure.

■ **NOTE:** The seat, heat shields, splash panels, front rack, and front fenders must be removed for this procedure (see Section 8).

1. Remove the spark plug cap/high tension lead; then using compressed air, blow any debris from around the spark plug.



WARNING

Always wear safety glasses when using compressed air.

2. Remove the recoil starter assembly; then remove the valve timing inspection plug and the cylinder head cover.



P1000A

3. Using an appropriate bar, rotate the engine through two full revolutions; then while on the compression stroke, align the TDC line on the starter clutch with the index mark on the crankcase.

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