

**CAUTION**

Be sure the head gasket fits around the dowel pin O-ring (Figure 45). Otherwise, the O-ring may leak.

3. If removed, install the pushrod cover assemblies. Install a new O-ring at the top of each pushrod cover.
4. Lubricate the cylinder studs and cylinder head bolts as follows:
 - a. Clean the cylinder studs and cylinder bolts.
 - b. Apply clean engine oil to the cylinder stud threads and to the flat shoulder surface on the cylinder head bolts (Figure 46).
 - c. Remove all excess oil from both parts with a lint-free cloth or compressed air. An oil film is all that is necessary on these surfaces.

CAUTION

Excessive oil left on the cylinder studs can collect inside the top of cylinder head bolt, causing an oil lock and preventing the bolt from being correctly torqued. This will cause a blown head gasket and oil leak.

CAUTION

An overhaul gasket set may include cylinder head gaskets for more than one engine size. If the gaskets are not identified, contact the parts manufacturer. Be sure to install the correct gasket.

5. Remove the horn (Chapter Twelve).
6. Install a new cylinder head gasket (Figure 47).

CAUTION

Do not apply any type of sealer on original equipment head gaskets. If using an after-market head gasket, follow the manufacturer's instructions for gasket installation.

NOTE

Cylinder heads can be identified by the FRONT or REAR marks cast into the head; see Figure 48.

7 Sportster Service Manual

Donny Petersen



7 Sportster Service Manual:

WALNECK'S CLASSIC CYCLE TRADER, JULY 1998 Causey Enterprises, LLC, *WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2001* Causey Enterprises, LLC, Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider *Chilton's Motorcycle Repair Manual* ,1976

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