

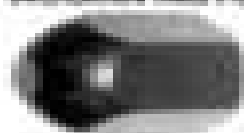
# Nuts: Acorn-Coupling-Lock - Spherical Flange

## UNITED's Nuts! Acorn, Coupling, Lock and Flange Nuts

GET IT BEFORE IT'S TOO LATE! GET IT NOW!

See Section 2 for Stainless.

### ACORN NUTS

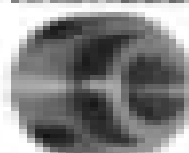


Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

ACORN NUT	A	B	C
1/2-13	1.125	.75	.75
3/4-16	1.375	.875	.875
1-18	1.625	1.00	1.00
1 1/4-20	1.875	1.125	1.125
1 1/2-22	2.125	1.25	1.25
2-24	2.375	1.375	1.375
2 1/2-28	2.625	1.50	1.50
3-30	2.875	1.625	1.625

STAINLESS STEEL HEAT TREATED WITH BLACK OXIDE FINISH

### KNURLED LOCK NUTS



Quick Release  
Knurling on Top  
Standard Form  
Standard Thread  
Standard Form  
Standard Thread

Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

See Section 2 for Stainless.

STAINLESS STEEL HEAT TREATED BLACK OXIDE

KNURLED LOCK NUT	A	B	C
1/2-13	1.125	.75	.75
3/4-16	1.375	.875	.875
1-18	1.625	1.00	1.00
1 1/4-20	1.875	1.125	1.125
1 1/2-22	2.125	1.25	1.25
2-24	2.375	1.375	1.375
2 1/2-28	2.625	1.50	1.50
3-30	2.875	1.625	1.625

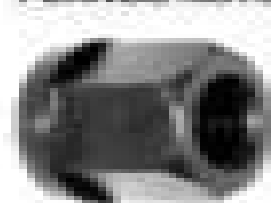
### COUPLING NUTS



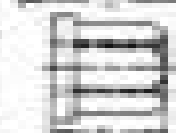
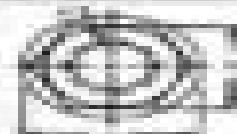
Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

COUPLING NUT	A	B	C
1/2-13	1.125	.75	.75
3/4-16	1.375	.875	.875
1-18	1.625	1.00	1.00
1 1/4-20	1.875	1.125	1.125
1 1/2-22	2.125	1.25	1.25
2-24	2.375	1.375	1.375
2 1/2-28	2.625	1.50	1.50
3-30	2.875	1.625	1.625

### FLANGE NUTS



Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

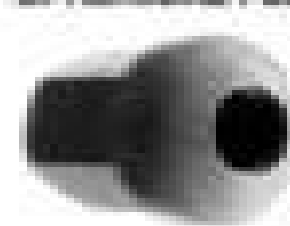


Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

See Section 2 for Stainless.

FLANGE NUT	A	B	C
1/2-13	1.125	.75	.75
3/4-16	1.375	.875	.875
1-18	1.625	1.00	1.00
1 1/4-20	1.875	1.125	1.125
1 1/2-22	2.125	1.25	1.25
2-24	2.375	1.375	1.375
2 1/2-28	2.625	1.50	1.50
3-30	2.875	1.625	1.625

### SPHERICAL FLANGE NUTS



Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form



Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

See Section 2 for Stainless.

SPHERICAL FLANGE NUT	A	B	C
1/2-13	1.125	.75	.75
3/4-16	1.375	.875	.875
1-18	1.625	1.00	1.00
1 1/4-20	1.875	1.125	1.125
1 1/2-22	2.125	1.25	1.25
2-24	2.375	1.375	1.375
2 1/2-28	2.625	1.50	1.50
3-30	2.875	1.625	1.625

# Onity Ht 24 Lock Technical Service Manual

**American Motors Corporation.  
Automobile Technical Service**



**Onity Ht 24 Lock Technical Service Manual:**

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