

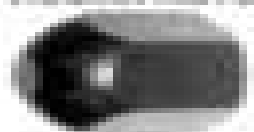
Nuts: Acorn-Coupling-Lock - Spherical Flange

UNITED's Nuts! Acorn, Coupling, Lock and Flange Nuts

UNITED'S NUTS ARE AVAILABLE IN ALL SIZES AND TYPES

See Section 2 for Dimensions

ACORN NUTS

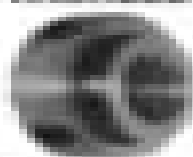


Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

UNITED'S NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-26	2.625	2.625	2.625
3-28	2.875	2.875	2.875
3 1/2-30	3.125	3.125	3.125
4-32	3.375	3.375	3.375

STAINLESS STEEL HEAT TREATED WITH BLACK OXIDE FINISH

KNURLED LOCK NUTS



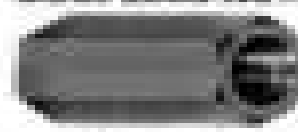
Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

See Section 2 for Dimensions

STAINLESS STEEL HEAT TREATED BLACK OXIDE

UNITED'S NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-26	2.625	2.625	2.625
3-28	2.875	2.875	2.875
3 1/2-30	3.125	3.125	3.125
4-32	3.375	3.375	3.375

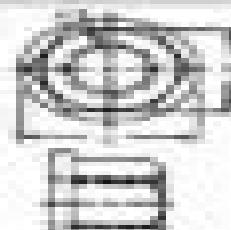
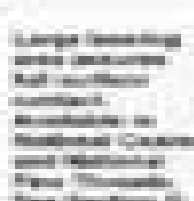
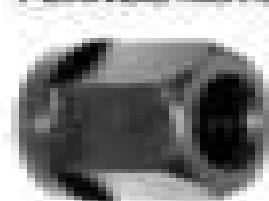
COUPLING NUTS



Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

UNITED'S NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-26	2.625	2.625	2.625
3-28	2.875	2.875	2.875
3 1/2-30	3.125	3.125	3.125
4-32	3.375	3.375	3.375

FLANGE NUTS

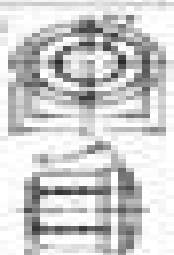
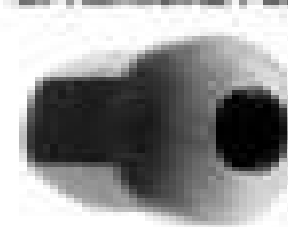


Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

See Section 2 for Dimensions

UNITED'S NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-26	2.625	2.625	2.625
3-28	2.875	2.875	2.875
3 1/2-30	3.125	3.125	3.125
4-32	3.375	3.375	3.375

SPHERICAL FLANGE NUTS



Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

See Section 2 for Dimensions

UNITED'S NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-26	2.625	2.625	2.625
3-28	2.875	2.875	2.875
3 1/2-30	3.125	3.125	3.125
4-32	3.375	3.375	3.375

Onity Ht 24 Lock Technical Service Manual

M Woodhall



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