

TRANSMISSION

1. Inspect:

- Drive axle ①
 - Main axle ②
 - Secondary sheave axle ③
- Burns/Chips/Roughness/Wear → Replace.

2. Inspect:

- Secondary sheave axle bearing ①
 - Main axle bearing ②
 - Drive axle bearing ③
- Spin the bearing inner race.
Excessive play/Roughness → Replace.
Pitting/Damage → Replace.

AUTOLUBE PUMP

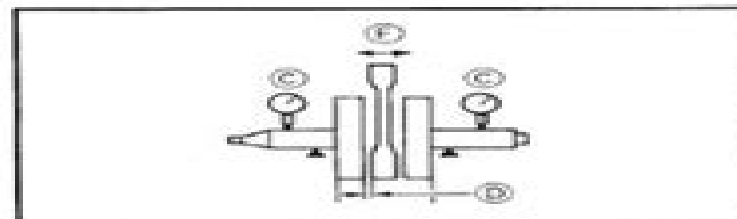
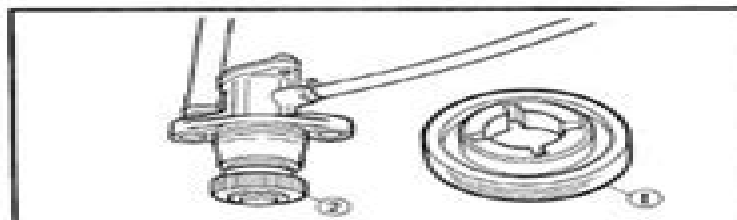
Wear or an internal malfunction may cause pump output to vary from the factory setting. This situation is, however, extremely rare. If improper output is suspected, inspect the following:

1. Inspect:

- Delivery line
Obstructions → Blow out.
- O-ring
Wear/Damage → Replace.

2. Inspect:

- Autolube pump drive gear teeth ①
 - Autolube pump driven gear teeth ②
- Pitting/Wear/Damage → Replace



CRANKSHAFT

1. Measure:

- Runout limit "C"
 - Connecting rod big end side clearance "D"
 - Small end free play limit "F"
- Out of specification → Replace.
Use V-Blocks, Dial Gauge and thickness gauge.

50cc 4 Stroke Cy50 A Service Manual

Anthony J. Elliott



50cc 4 Stroke Cy50 A Service Manual:

Motorcycle Service Manual ,1975 *4-stroke Motorcycle Service Manual* Intertec Publishing Corporation. Technical Publications Division,1968 Motorcycle Service Manual Intertec Publishing Corporation. Technical Publications Division,1975 **Motorcycle Service Manual** ,1975 **4-stroke Motorcycle Service Manual** Intertec Publishing Corp,1972 Four-Stroke Motorcycle Service Manual ,1968 Motorcycle Service Manual: Two-stroke models.-v.2. Four-stroke models ,1972 4-stroke Motorcycle Service Manual Technical Publications,1972 Chinese Made GY6 QMJ 50cc/125cc/150cc 4 Stroke Engine Workshop Manual Anthony J. Elliott,2010 **4-stroke Motorcycle Service Manual** ,1968 **Honda 4-stroke Mopeds** Mervyn Bleach,1977 *Yamaha Service Manual* Yamaha Motor Co,1967 Motorcycle Service Manual Howard W. Sams & Co,1972 Motorcycle Service Manual, 2-stroke Multi-cylinder Models ,1975 **Service Manual** Indian Motorcycle Company,1971 *Service Manual, SM-3* Kawasaki Jūkōgyō Kabushiki Kaisha. Motorcycle Division,1970 Servicing procedures for Kawasaki models WI W2SS and similar models with multi cylinders 4 stroke engines **Honda 4 750 Owners Workshop Manual** Jeffrey Robert Clew,1974 **Honda 4-555 & 350 Owners Workshop Manual** Mark Reynolds,1974 *SACHS 100cc & 125cc ENGINES 1968-1975 WORKSHOP MANUAL - INCLUDING DATA FOR THE SACHS & DKW MOTORCYCLES THAT UTILIZED THESE ENGINES* ,2023-11-20 234 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a reproduction of the original Floyd Clymer 100cc and 125cc Sachs Engine workshop manual However it has been updated with a 1974 illustrated List of Spares for the 100cc and 125cc Sachs engines In addition it includes a 1968 illustrated Spare Parts List for the 1968 to 1971 Sachs Enduro Cross Country and Moto Cross motorcycles that was omitted from the later editions It has also been expanded to include maintenance and repair data for both the leading link and telescopic fork variants of the 1971 to 1975 Sachs DKW Enduro Boondocker Moto Cross and Hornet motorcycles plus a 1972 illustrated Spare Parts List for those models Obviously this manual evolved in part due to the Sachs acquisition of both Hercules motorcycles in the late 1950 s and DKW in 1966 However it will also be of use to owners of any other motorcycles that utilized this series of 100cc and 125cc Sachs engines After the end of World War II several motorcycle manufacturers were merged or absorbed under the Sachs banner and in 1968 Sachs introduced their 100cc and 125cc Enduro Cross Country and Moto Cross motorcycles for sale in the USA The significance of the Sachs Hercules and DKW mergers would soon become apparent as while the Sachs motorcycles carried the Sachs logo on the engine case they featured a Hercules identification plate on the steering head In addition Sachs ultimately decided to market their Enduros and Scramblers under the DKW badge and the original Sachs Enduro Cross Country and Moto Cross models disappeared from the USA market in late 1971 However they were replaced by 125cc DKW Enduro Boondocker Moto Cross and Hornet models that were mechanically identical to the previous Sachs models a true case of badge engineering In 1968 when Sachs introduced their 100cc and 125cc series of 2 stroke engines it was not long

before the off road and competition world recognized their durability and performance Consequently within a short period of time Sachs engines were in use by a large number of other motorcycle manufacturers Perhaps the most prominent USA manufacturer being Penton Motorcycles who produced their first competition Sachs powered models in 1968 Floyd Clymer quickly realized that there was a need for service and repair information for these engines and he set about preparation of an appropriate manual in early 1969 **Yamaha T50 & 80 Townmate Owners Workshop Manual** Pete Shoemark,1991-01-01

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