



SERVICE MANUAL

MODELS

45 & 50 (4 Cyl) • 50 (3 Cyl) • 60 (3 Cyl) • 70 (3 Cyl)

Models 45 • 50 • 60 (3 Cyl) with Serial Nos.

United States.....	4576237 and Up
Canada	7088598 and Up
Australia	8042650 and Up
Belgium.....	9136250 and Up

Models 70 with Serial Nos.

United States.....	4571652 thru 6428681
Canada	7087823 thru 7208333
Australia	8042350 thru 8074512
Belgium.....	9135825 thru 9392276

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Penton Staff



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Mercury/Mariner Outboard Shop Manual Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006 **Mercury/Mariner 75-250 HP Two-Stroke**

1998-2009 Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Service Manual** Brunswick Corporation,1984 **Mariner Outboards, Mercury Outboards Service Manual** ,1995

Mercury/Mariner 4-Stroke OB 95-00 Penton Staff,2000-05-24 4 HP 5 HP 9 9 HP 15 HP 25 HP 30 HP 40 HP 50 HP 75 HP 90 HP *Mercury/Mariner Outboard Shop Manual* Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance

troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourself Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006 **Mercury/Mariner Outboard Shop Manual** Penton Staff,2016-07-15 Mercury Mariner 4 HP 1995 2006 Mercury Mariner 5 HP 1995 2006 Mercury Mariner 6 HP 1995 2006 Mercury Mariner 9 9 HP 1995 2006 Mercury Mariner 15 HP 1995 2006 Mercury Mariner 25 HP 1995 2006 Mercury Mariner 30 HP 1995 2006 Mercury Mariner 40 HP 1995 2006 Mercury Mariner 50 HP 1995 2006 Mercury Mariner 75 HP 1995 2006 Mercury Mariner 90 HP 1995 2006 Does not cover 60 HP models TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Mercury and Mercury/Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,198? *Mercury and Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine,1995 *Mercury/Mariner Outboard Shop Manual 2.5-60 HP Two-Stroke, 1998-2006 ,2014 50 and 70 H.p. Models ,198?* **Mercury/Mariner 4-Stroke OB 95-00** Penton Staff,2000-05-24 4 HP 5 HP 9 9 HP 15 HP 25 HP 30 HP 40 HP 50 HP 75 HP 90 HP *Mercury/Mariner Outboard* Joan Coles,Clarence W. Coles,1994 *Seloc's Mercury/Mariner Outboard, Volume 1* Joan Coles,Clarence Coles,1994 **Mercury/Mariner Outboards 1990-00 Repair Manual ,1999 Mercury Marine 2.5-60 HP OB 94-97** Penton Staff,2000-05-24 2 5 HP 3 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15 HP 20 HP 20 Jet 25 HP 30 HP 30 Jet 40 HP 45 Jet 50 HP 60 HP **Mercury Outboards Service Manual** Mercury Marine,1979 **SELOC Mercury/Mariner Outboards ,2000 Seloc's Mercury/Mariner Outboard** Joan Coles,Clarence W. Coles, *Mercury Four-Stroke Outboard 75-225 hp 2001-2003* Penton Staff,2000-05-24 75 HP 90 HP 115 HP 225 HP

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