

Tilt Angle Check

The Tilt angle of the mast must be checked in the full tilt back and full tilt forward positions. A tilt indicator or a protractor can be used to measure the angle. Both sides of the mast must be checked to make sure that the mast is not twisted.

The tilt angle is determined by the cylinders used. See Tilt Cylinders in Specifications to determine the tilt angle from the cylinder being used.



Figure 10-1 Tilt Angle Check

Typical Examples

Tilt Cylinder Length Check

Tilt the mast to full forward position. Measure the extended length of the cylinder rods from the cylinder housing to the mast. The length between the two cylinder rods must be within 2.54 mm (0.10 in) of each other.



Figure 10-2 Tilt Cylinder Length Check (Rear)

Tilt Cylinder Adjustment

WARNING

Tilt cylinder pivot eyes can loosen if the torque on the pivot eye clamping bolt is not tight enough. This will let the tilt cylinder rod turn in the tilt cylinder eye. The cylinder rod may twist out of the pivot eye and the tilt cylinder will be out of alignment or may let the mast fall and cause personal injury or damage. When the rod lengths are made even, the tilt angle differences or the mast alignment will no longer be a problem.

To correct the tilt angle or tilt cylinder length, an adjustment must be made to the tilt cylinder as follows:

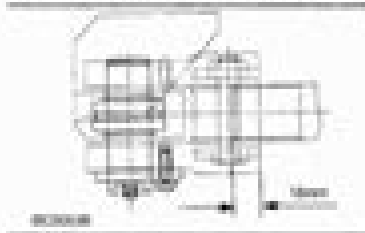
NOTE: See Tilt Cylinders in Specifications for correct cylinder length.

REAR Tilt Cylinders



Figure 10-3 Tilt Cylinder Adjustment
(1) Pivot eye (2) Bolt (3) Rod

1. Loosen bolt (2) at pivot eye (1).
2. Turn rod (3) into or out of pivot eye (1) to obtain the correct length. The distance from the end of rod to the rear face of eye must be 15 mm (0.59 in).



3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).

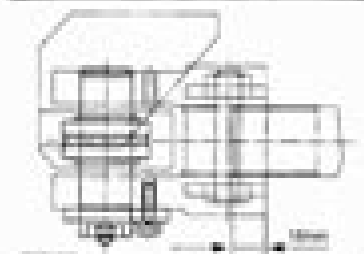
FRONT Tilt Cylinders

WARNING

1. Loosen bolt (2).
2. Slide spacer (4) down so rod (3) can be turned into or out of pivot eye (1) to obtain the correct length. The distance from end of rod to rear face of eye must be 15 mm (0.59 in).



Figure 10-5 Tilt Cylinder Adjustment
(1) Pivot eye (2) Bolt (3) Rod (4) Spacer



3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).
4. With mast at full back position, install spacers (4) as required to permit no gap between pivot eye (1) and spacer (4). Spacers must be so that it does not twist at full tilt back.

Drift Test

WARNING

Personal injury can be caused by sudden movement of the mast or carriage. Use wood blocks and clamps to hold the mast in this position. Keep hands and feet clear of any parts that can move.

Drift is the movement of the mast or carriage that is the result of hydraulic leakage in the cylinders or control valves. Before testing the drift:

1. Check the chain adjustment and tilt cylinder alignment and make necessary adjustments.
2. Lift the mast approximately 150 mm (59 in). Use wood blocks and clamps to hold the mast in this position.
3. Check the mast top rollers to make sure they are tight.
4. Remove the blocks and clamps and lower the mast.

Drift Test For LHM System

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and tilt cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a sufficient height to test the tilt cylinders.
3. Measure any drift of the carriage for a ten minute period. Drift for all models shall not exceed 100.0 mm (3.93 in).

Drift Test For The TM System



Figure 10-7 Drift Check

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and tilt cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a height of 2.5 meters (8.2 ft). In the case of trucks with less than 2.5 meters (8.2 ft) height extension, raise the load to the truck's maximum height.
3. The tilt drift is measured as the change in the tilt cylinder stroke. Measure any drift of the mast for three minute period. Drift for steel rod exceed:

50-60	40 mm (1.57 in)
60-65	50 mm (1.97 in)

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Beverage Industry Annual Manual ,1999 **Moody's International Manual** ,1996 *Livelihood and the Environment in Vietnam* Shigeo Fujii,Shinya Funakawa,Hirohide Kobayashi,Izuru Saizen,Hidenori Harada,Hitoshi Shinjo,Hai Trung Huynh,Hai Hoang,Duc Thanh Tran,Van Quang Tran,An Van Le,2024-11-11 This book reveals the interaction between the livelihood of people and the surrounding natural environment in rural and urban areas of Vietnam and discusses actions to be taken towards sustainable development which provide some useful insights into several SDGs After introducing the overview and environmental regulation of Vietnam the book describes the impact of agriculture fishery and forestry activities on land and water in rural areas The following chapters on the impact of urbanization on air water and material cycles in urban areas contribute to Goal 6 Clean water and sanitation The last chapter on environmental education community development and other useful information towards future development address Goal 11 Sustainable cities and communities Most of the topics covered in the book are based on field research for the past 20 years by the researchers of the Graduate School of Global Environmental Studies Kyoto University in Japan and readers can recognize the reality of how people act on the environment in Vietnam where rapid development may deteriorate the environment *Timber Bulletin* ,2003 June 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD June 2023 issue Vol 100 No 6 July 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD July 2023 issue Vol 100 No 7 **Kenya Gazette** ,1995-09-22 The Kenya Gazette is an official publication of the government of the Republic of Kenya It contains notices of new legislation notices required to be published by law or policy as well as other announcements that are published for general public information It is published every week usually on Friday with occasional releases of special or supplementary editions within the week **Official Gazette of the United States Patent and Trademark Office** United States. Patent and Trademark Office,1998 **Thomas Regional Industrial Buying Guide** ,2003 **Regional Industrial Buying Guide** ,2005 October 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine

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