

| Spec Details | AAMA 613-05 | AAMA 620-02 | AAMA 2603-02 | AAMA 2604-05 | AAMA 2605-05 |
|-------------------------|----------------------------|---------------------------|------------------------------|------------------------------|------------------------------|
| Color Retention | 1/2 yr fade ≤ 5 delta E | 5 yrs fade ≤ 5 delta E | 1 yr ≤ slight fade | 5 yrs fade ≤ 5 delta E | 10 yrs fade ≤ 5 delta E |
| Chalk Resistance | No specification | 3000 hrs chalk ≤ 8 | 1 yr slight chalk | 5 yrs chalk 8 | 10 yrs chalk 8 |
| Hardness | HB | HB | H | F | F |
| Gloss Retention | No specification | 3000 hrs 50% retention | No specification | 5 yrs 30% retention | 10 yrs 50% retention |
| Abrasion Resistance | No specification | 3000 hrs 10% loss | No specification | 5 yrs 10% loss | 10 yrs 10% loss |
| Dry Film Thickness | .8 mils minimum | 0.9 mils minimum | 0.8 mils minimum | 1.2 mils minimum | 1.2 mils minimum |
| Pretreatment System | No specification | Chrome/ chrome free | Chrome 30 mg/ chrome free | Chrome 30 mg/ chrome free | Chrome 40 mg/ chrome free |
| Salt Spray/ Humidity | No spec 1500 hrs | 3000 hrs 3000 hrs | 1500 hrs 1500 hrs | 3000 hrs 3000 hrs | 4000 hrs 4000 hrs |
| | PVC / Plastic | Coil Coating | Spray coating on extrusions | | |

Coated aluminum extrusions with 70 percent PVFD show superior results on all test variables compared to either coil-coated or PVC/plastic elements.

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Table of Contents Aama Standard 2605 13

1. Understanding the eBook Aama Standard 2605 13
 - The Rise of Digital Reading Aama Standard 2605 13
 - Advantages of eBooks Over Traditional Books
2. Identifying Aama Standard 2605 13
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Aama Standard 2605 13
 - User-Friendly Interface
4. Exploring eBook Recommendations from Aama Standard 2605 13
 - Personalized Recommendations

- Aama Standard 2605 13 User Reviews and Ratings
- Aama Standard 2605 13 and Bestseller Lists
- 5. Accessing Aama Standard 2605 13 Free and Paid eBooks
 - Aama Standard 2605 13 Public Domain eBooks
 - Aama Standard 2605 13 eBook Subscription Services
 - Aama Standard 2605 13 Budget-Friendly Options
- 6. Navigating Aama Standard 2605 13 eBook Formats
 - ePub, PDF, MOBI, and More
 - Aama Standard 2605 13 Compatibility with Devices
 - Aama Standard 2605 13 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Aama Standard 2605 13
 - Highlighting and Note-Taking Aama Standard 2605 13
 - Interactive Elements Aama Standard 2605 13
- 8. Staying Engaged with Aama Standard 2605 13
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Aama Standard 2605 13
- 9. Balancing eBooks and Physical Books Aama Standard 2605 13
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Aama Standard 2605 13
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Aama Standard 2605 13
 - Setting Reading Goals Aama Standard 2605 13
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Aama Standard 2605 13
 - Fact-Checking eBook Content of Aama Standard 2605 13

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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