



SECTION 6—REVERSE SHAFT ASSEMBLY

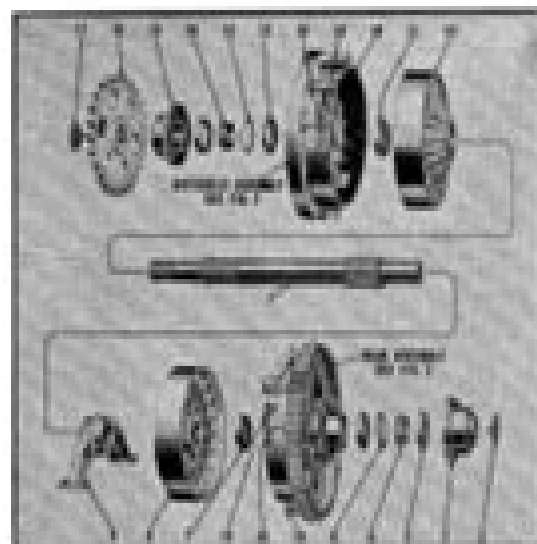


FIG. 1. REVERSE SHAFT

In the upper corner "Section 6" the letters are for identification only. The first number designates the figure, the letter denotes the object.

Note: Parts on this sheet will be described as they appear on the shaft, starting from the output's end of the shaft.

Section	Qty.	P.
	(In)	(In)

Description

REVERSE SHAFT ASSEMBLY

1.1.1	1	1	Shaft, Reverse, 1 1/2" x 10 1/2"
1.1.2	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.3	1	1	Washer, 10-32 x 1 1/2"
1.1.4	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.5	1	1	Washer, 10-32 x 1 1/2"
1.1.6	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.7	1	1	Lock Nut, 10-32 Type
1.1.8	1	1	Cotterpin, 10-32 Type

REVERSE SHAFT END ASSEMBLY

1.1.1	1	1	Key, Reverse, Reverse Flange, Description of the Following Items
1.1.2	1	1	Key, Reverse Flange, 10-32 x 1 1/2"
1.1.3	1	1	Washer, 10-32 x 1 1/2", cotterpin with key
1.1.4	1	1	Washer, 10-32 x 1 1/2"
1.1.5	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.6	1	1	Lock Nut, 10-32 Type
1.1.7	1	1	Cotterpin, 10-32 Type

See the Lower 10-32 Link Belt Drive for Details About This Flange

2-1



SECTION 6—REVERSE SHAFT ASSEMBLY—Continued

Section	Qty.	P.
	(In)	(In)

Description

REVERSE SHAFT END ASSEMBLY, Continued

1.1.1	1	1	Key, Reverse, 1 1/2" x 10 1/2"
1.1.2	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.3	1	1	Washer, 10-32 x 1 1/2"
1.1.4	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.5	1	1	Washer, 10-32 x 1 1/2"
1.1.6	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.7	1	1	Lock Nut, 10-32 Type
1.1.8	1	1	Cotterpin, 10-32 Type

REVERSE SHAFT END ASSEMBLY

1.1.1	1	1	Key, Reverse, 1 1/2" x 10 1/2"
1.1.2	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.3	1	1	Washer, 10-32 x 1 1/2"
1.1.4	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.5	1	1	Washer, 10-32 x 1 1/2"
1.1.6	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.7	1	1	Lock Nut, 10-32 Type
1.1.8	1	1	Cotterpin, 10-32 Type
1.1.9	1	1	Key, Reverse, 1 1/2" x 10 1/2"
1.1.10	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.11	1	1	Washer, 10-32 x 1 1/2"
1.1.12	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.13	1	1	Washer, 10-32 x 1 1/2"
1.1.14	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.15	1	1	Lock Nut, 10-32 Type
1.1.16	1	1	Cotterpin, 10-32 Type

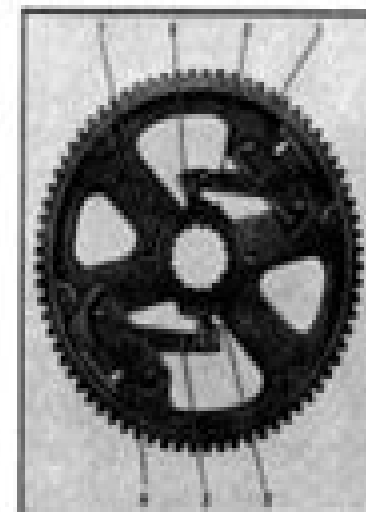


FIG. 2. REVERSE SHAFT END ASSEMBLY

REVERSE SHAFT END ASSEMBLY, Continued

1.1.1	1	1	Key, Reverse, 1 1/2" x 10 1/2"
1.1.2	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.3	1	1	Washer, 10-32 x 1 1/2"
1.1.4	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.5	1	1	Washer, 10-32 x 1 1/2"
1.1.6	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.7	1	1	Lock Nut, 10-32 Type
1.1.8	1	1	Cotterpin, 10-32 Type
1.1.9	1	1	Key, Reverse, 1 1/2" x 10 1/2"
1.1.10	1	1	Key, 3/8", 17" x 1 1/2", with key groove and cotterpin
1.1.11	1	1	Washer, 10-32 x 1 1/2"
1.1.12	1	1	Lock Washer, 10-32 x 1 1/2", with key, washer and cotterpin
1.1.13	1	1	Washer, 10-32 x 1 1/2"
1.1.14	1	1	Flange, Intermediate Speed, 17" x 8 1/2" x 1 1/2"
1.1.15	1	1	Lock Nut, 10-32 Type
1.1.16	1	1	Cotterpin, 10-32 Type

See the Lower 10-32 Link Belt Drive for Details About This Flange

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Thomas Griffiths



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