

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | |
|------------------------------------|--|--|
| ① Crankshaft position sensor (PCV) | ① Crankshaft | ① Crankshaft |
| ② Oil temperature sensor | ② Oil pump | ② Oil pump |
| ③ Second ring | ③ Oil ring | ③ Oil ring |
| ④ Third ring | ④ Piston pin | ④ Piston pin |
| ⑤ Oil pin | ⑤ Connecting rod bearing | ⑤ Connecting rod bearing |
| ⑥ Piston pin | ⑥ Lower cylinder block | ⑥ Lower cylinder block |
| ⑦ Oil level gauge | ⑦ Oil level gauge | ⑦ Oil level gauge |
| ⑧ Signal plate | ⑧ Thrust bearing | ⑧ Thrust bearing |
| ⑨ Crankshaft | ⑨ Crankshaft key | ⑨ Crankshaft key |
| ⑩ - Note | ⑩ - Comply with the assembly procedure when tightening. Refer to 2.2.2.2 | ⑩ - Comply with the assembly procedure when tightening. Refer to 2.2.2.2 |
| | ⑪ - Note | ⑪ - Note |
| | ⑫ - Note | ⑫ - Note |
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Turn bolts 50 degrees clockwise (angle tightening).

- CAUTION**
- Confirm the tightening angle by using an angle wrench (SST: RT10152100) — ① (A) or protrusion. Be careful by visual inspection without the test.
 - After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
 - Check the connecting rod side clearance.
 - Check the piston protrusion. Refer to [2.2.2.2](#).

Install balancer unit with the following procedure:

CAUTION

When any one of the balancer unit below is replaced, adjust backlash of the balancer unit. Refer to [2.2.2.2](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the balancer unit at the TDC of its compression stroke. Refer to [2.2.2.2](#).

Turn the crank pin (20T) — (Max. 1750g) (A).

Place the hole of the balancer unit show with test hole (C) on the cylinder block side, and place show (B) of balancer unit as shown in the figure.

① - Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (C).

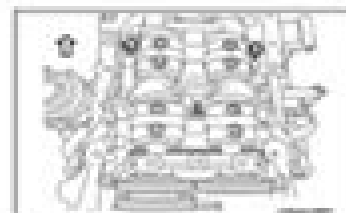
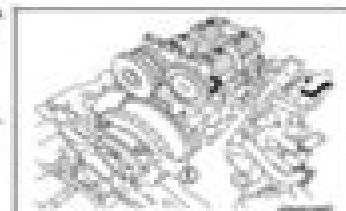
① - Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

① - Engine test



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Lei Huang



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