

To remove and to fit

14-7

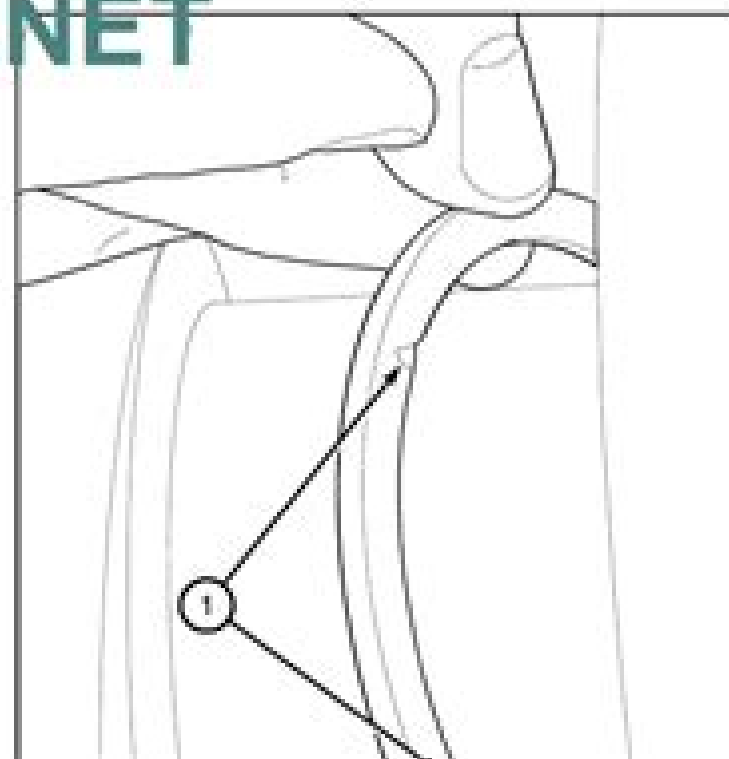
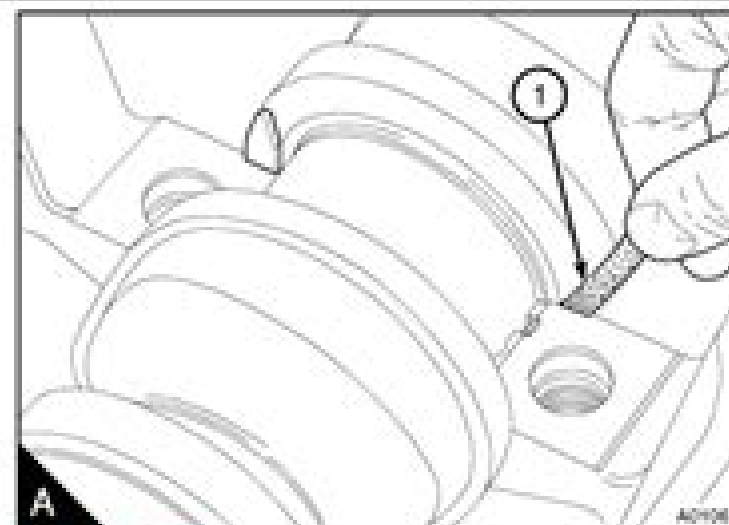
To remove

- 1 Drain the lubricating oil and remove the lubricating oil sump, see operation 19-3.
- 2 If necessary, remove the balancer unit, see operation 14-12.
- 3 If necessary, remove the lubricating oil strainer and suction pipe, see operation 19-4.
- 4 Release the setscrews of the centre main bearing and remove the main bearing cap complete with the lower halves of the thrust washers.
- 5 Use a suitable tool (A1) made of a soft material to push the upper halves of the thrust washers from their recesses. Where necessary, move the crankshaft to the front or to the rear to loosen a tight washer.

Use a suitable tool (A1) made of a soft material to push the upper halves of the thrust washers from their recesses.

To fit

- 1 Lubricate the thrust washers with clean engine lubricating oil.
- 2 Slide the upper halves of the thrust washers into their recesses in the cylinder block. Ensure that the sides of the thrust washers that have the grooves (B1) are against the crankshaft.
- 3 Fit the lower half thrust washers to the main bearing cap with the location tags in their recesses.
- 4 Ensure that the location thimbles are fitted correctly in the main bearing cap or in the cylinder block.
- 5 Ensure that the bearing is fitted correctly in the cap



40 Repair Manual

**Miguel Vasconcelos, United States
Department of Transportation, Federal
Aviation Administration**

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Tempest Model 40 Shop Manual, Including Manual 355 Model 40 Printer, 1991 **Index of Technical Publications** United States. Department of the Army, 1977 **Organizational Maintenance Manual for Truck, Chassis, 5-ton, 6x6, M39, M39A2, M40, M40A1, M40A2, M40A1C, M40A2C, M61, M61A1, M61A2, M63, M63A1 ... Truck, Cargo ... Truck, Dump ... Truck, Tractor ... Truck, Tractor, Wrecker ... Truck, Van, Expansible ... Truck, Wrecker, Medium ... Truck, Bridging ... Truck, Logging ...**, 1973 **Monthly Catalog of United States Government Publications**, 1999 Monthly Catalogue, United States Public Documents, 1990 DA Pam, 1967 **Helicopter Missile System Repairer** United States. Department of the Army, 1979 **Direct Support and General Support Maintenance Manual for Truck, Lift, Fork, GED, Solid Rubber Tired Wheels, 4000 Lbs Capacity, 100 and 180 Inch Lift, (Army Model MHE-231, Allis Chalmers Models ACC40-24PS100 and ACC40-24PS180, (NSN 3930-00-490-7814) (100 In.), (NSN 3930-00-556-4955) (180 In.).**, 1978 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents, 1991 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index Aerial Surveillance Sensor Repairer United States. Department of the Army, 1979 **Chilton's Ford Windstar 1995-98 Repair Manual**, 1998 Covers all U S and Canadian models of Ford Windstar Cover List of Applicable Publications (LOAP), 1992 *Cars & Parts*, 1998 **Clymer Snowmobile Service Manual 11th Edition** Penton Staff, 1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Federal Register**, 2012-04 Field Manuals United States. War Department, 1979-11-02 Civil Airworthiness Certification Miguel Vasconcelos, United States Department of Transportation, Federal Aviation Administration, 2013-09-19 This publication provides safety information and guidance to those involved in the certification operation and maintenance of high performance former military aircraft to help assess and mitigate safety hazards and risk factors for the aircraft within the context provided by Title 49 United States Code 49 U S C and Title 14 Code of Federal Regulations 14 CFR and associated FAA policies Specific models include A 37 Dragonfly A 4

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