

ENGINE MEASUREMENTS AND SPECIFICATIONS

Tool List	Qty. Required
Compression Gauge, 20 kgf/cm ² : E-2-GO Part No. N/A	1
Compression Gauge Adapter, M14 × 1.25: E-2-GO Part No. N/A	1
Valve Seat Cutter, 45° - 35: E-2-GO Part No. 608666	1
Valve Seat Cutter, 32° - 36.5: E-2-GO Part No. 608668	1
Valve Seat Cutter, 45° - 32: E-2-GO Part No. 608665	1
Valve Seat Cutter, 32° - 35: E-2-GO Part No. 608667	1
Valve Seat Cutter Holder, 7: E-2-GO Part No. 608669	1
Valve Seat Cutter Holder Bar: E-2-GO Part No. 608670	1



CAUTION

All engine parts must be thoroughly cleaned, and free of all dirt, oil, grease, carbon deposits or residue of any kind before beginning this section. It is especially important that your work area be clean and well organized while performing the operations described in this section.

NOTE

In some cases, time may be saved by setting measuring instruments at limit specifications and using them as "go-no-go" fixtures. Check preset instrument fit in bores, on shafts, etc. to determine part acceptability. We recommend that parts found to be acceptable but near limits be replaced if the engine will see high usage.

NOTE

Check micrometers for proper calibration before beginning the operations described in this section.

Using Telescoping Gauges and Hole Gauges

Telescoping gauges and hole gauges are "transfer-type" measuring instruments. They are not calibrated and are used to record a distance, which is then transferred to a micrometer for measurement.

Position the gauge in the hole or bore and "set" the telescoping arms or ball to its true diameter. Make sure that the handle of the gauge is in line with the centerline of the hole or bore.

Lock and remove the gauge. Measure its setting with a micrometer.

CYLINDER HEAD

Measure Cylinder Compression

- Thoroughly warm up the engine so that the engine oil between the piston and the cylinder wall will help seal compression as it does during normal running.
-



Stop the engine, remove the spark plug, and attach a compression gauge (A) firmly into the spark plug hole (B).

Special Tools

Compression Gauge, 20 kgf/cm²
E-2-GO Part No. N/A

Compression Gauge Adapter, M14 × 1.25 (B)
E-2-GO Part No. N/A

- Using the starter, turn the engine over with the throttle fully open until the compression gauge stops rising; this is the highest compression reading obtainable.

Cylinder Compression

Usable Range: 689 ~ 1 660 kPa (9 ~ 11 kgf/cm², 128 ~ 156 psi) @500 ~ 700 min (rpm)

3 Hp Kawasaki Rebuild Manual

Emilie Sanchez



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