ENGINE MEASUREMENTS



ENGINE MEASUREMENTS AND SPECIFICATIONS

Tool List	CONTRACT	Require
Compression Gauge, 20 logflorn*: E-Z-GO Part No. N/A		1
Compression Gauge Adapter, M14 x 1.25 E-Z-GO Pert No. N/A	4	
Valve Seat Cutter, 45" - 35 E-Z-GO Part No. 608666		
Valve Seat Cutter, 32" - 36.5 E-Z-GO Part No. 608668		
Valve Seet Cutter, 45" - 32 E-Z-GO Part No. 608665		
Valve Seat Cutter, 32" - 35 E-Z-GO Part No. 608667		
Valve Seat Cutter Holder, 7 E-Z-GO Part No. 608669		
Valve Seet Cutter Holder Bar E-Z-GO Part No. 808670		

A CAUTION

All engine parts must be thoroughly cleaned, and free of all dirt, oil, grease, carbon deposits or residue of any kind before beginning this section. It is especially important that your work area be clean and well anganized while performing the operations described in this section.

NOTE

In some cases, time may be saved by sotting measuring instruments at limit specifications and using them as "go-no-go" fixtures. Check preset instrument fit in bores, on shafts, etc. to determine pain acceptability. His recommend that parts bound to be acceptable but near limits be replaced if the engine will see high usage.

NOTE

Check micrometers for proper calibration before beginning the operations described in this section.

Using Telescoping Gauges and Hole Gauges Tillescoping gauges and hole gauges are "transfer-type" measuring instruments. They are not calibrated and are used to record a distance, which is then transferred to a micrometer for measurement.

Position the gauge in the hole or bone and "set" the telescoping arms or ball to its true diameter. Make sure that the handle of the gauge is in line with the centerline of the hole or bone.

Lock and remove the gauge. Measure its setting with a micrometer.

CYLINDER HEAD

Measure Cylinder Compression

- A. Thoroughly warm up the engine so that the engine oil between the piston and the cylinder wall will help seal compression as if does during normal running.
- 180.



Stop the engine, remove the spark plug, and attach a compression gauge [A] firmly into the spark plug hole 300.

Special Tools Compression Gauge, 20 kgf/cm* E-Z-GO Part No. N/A

Compression Gauge Adapter, M14 x 1.25 [B] E-Z-GO Part No. N/A

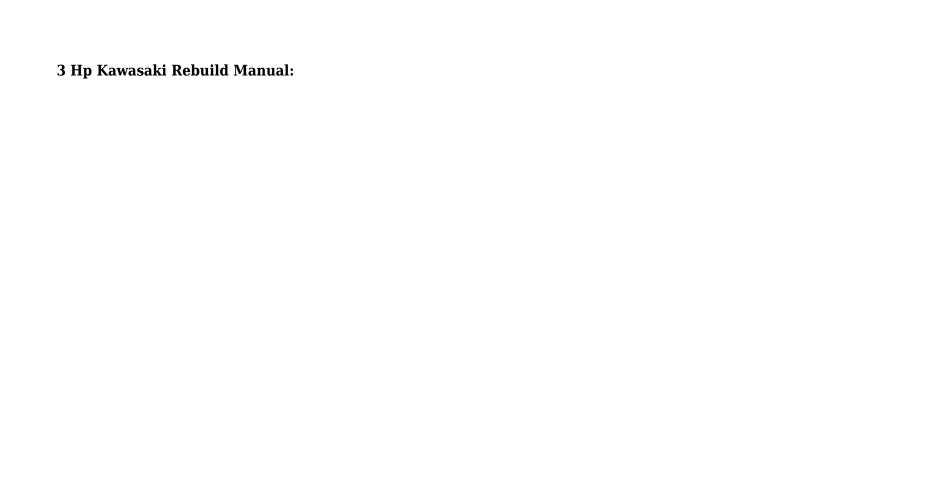
C. Using the starter, turn the engine over with the throttie fully open until the compression gauge stops rising: this is the highest compression reading obtainable.

Cylinder Compression

Usable Range: 890 ~ 1 660 kPa (9 ~ 11 kgf/cm², 128 ~ 156 psb @500 ~ 700 r/min (rpm)

3 Hp Kawasaki Rebuild Manual

Emilie Sanchez



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