

Lexus ES 350 Workshop Manual

EM-8

2004 FE ENGINE MECHANICAL - ENGINE FRONT OIL SEAL

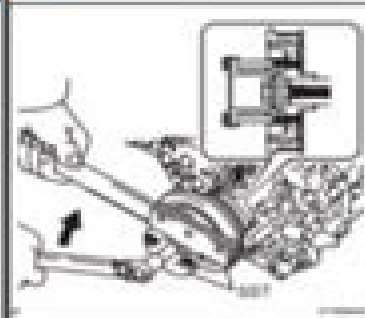
ENGINE FRONT OIL SEAL

COMPONENTS



EM-10

2004 FE ENGINE MECHANICAL - ENGINE FRONT OIL SEAL



(b) Using a screwdriver, pry out the oil seal.

NOTICE:

After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

(c) Use a screwdriver tip before use.

INSTALLATION

INSTALL TIMING CHAIN CASE OIL SEAL

(a) Apply MP grease to a new oil seal lip.
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain-cover edge.

SST 09216-60011 (09216-60011)

Oil seal lip in depth:
8 to 1 mm (0.315 to 0.039 in.)

NOTICE:

- Keep the lip free of foreign matter.
- Do not tap the oil seal at an angle.

2. INSTALL CRANKSHAFT PULLEY

(a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

(b) Using SST, install the pulley bolt.

SST 09213-70011 (09213-70020, 09230-00021)
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

3. INSTALL V-RIBBED BELT (See page EM-7)

4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page EM-49)

5. INSTALL ENGINE ROOM SIDE COVER LH (See page EM-50)

6. INSTALL ENGINE ROOM SIDE COVER RH (See page EM-50)

7. INSTALL COOL AIR INTAKE DUCT SEAL (See page EM-50)

8. INSTALL FRONT FENDER APRON SEAL RH

9. INSTALL FRONT WHEEL RH

Torque: 100 N·m (1,000 kgf·cm, 75 ft·lb)

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Jicheng Xie



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