

**CAUTION**

Be sure the head gasket fits around the dowel pin O-rings (Figure 45). Otherwise, the O-ring may leak.

3. If removed, install the pushrod cover assemblies. Install a new O-ring at the top of each pushrod cover.
4. Lubricate the cylinder studs and cylinder head bolts as follows:
 - a. Clean the cylinder studs and cylinder bolts.
 - b. Apply clean engine oil to the cylinder stud threads and to the flat shoulder surface on the cylinder head bolts (Figure 46).
 - c. Remove all excess oil from both parts with a lint-free cloth or compressed air. An oil film is all that is necessary on these surfaces.

CAUTION

Excessive oil left on the cylinder studs can collect inside the top of cylinder head bolt, causing an oil lock and preventing the bolt from being correctly torqued. This will cause a blown head gasket and oil leak.

CAUTION

An overhaul gasket set may include cylinder head gaskets for more than one engine size. If the gaskets are not identified, contact the parts manufacturer. Be sure to install the correct gasket.

5. Remove the horn (Chapter Twelve).
6. Install a new cylinder head gasket (Figure 47).

CAUTION

Do not apply any type of sealer on original equipment head gaskets. If using an after-market head gasket, follow the manufacturer's instructions for gasket installation.

NOTE

Cylinder heads can be identified by the FRONT or REAR marks cast into the head; see Figure 48.

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Jin-Ying Zhang



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