



WIRE SPEED		WIRE FEED	
1/8"	20-25	1/8"	20-25
3/16"	25-30	3/16"	25-30
1/4"	30-35	1/4"	30-35
5/16"	35-40	5/16"	35-40
3/8"	40-45	3/8"	40-45
1/2"	45-50	1/2"	45-50
5/8"	50-55	5/8"	50-55
3/4"	55-60	3/4"	55-60
1"	60-65	1"	60-65
1 1/4"	65-70	1 1/4"	65-70
1 1/2"	70-75	1 1/2"	70-75
1 3/4"	75-80	1 3/4"	75-80
2"	80-85	2"	80-85
2 1/4"	85-90	2 1/4"	85-90
2 1/2"	90-95	2 1/2"	90-95
2 3/4"	95-100	2 3/4"	95-100
3"	100-105	3"	100-105
3 1/4"	105-110	3 1/4"	105-110
3 1/2"	110-115	3 1/2"	110-115
3 3/4"	115-120	3 3/4"	115-120
4"	120-125	4"	120-125
4 1/4"	125-130	4 1/4"	125-130
4 1/2"	130-135	4 1/2"	130-135
4 3/4"	135-140	4 3/4"	135-140
5"	140-145	5"	140-145
5 1/4"	145-150	5 1/4"	145-150
5 1/2"	150-155	5 1/2"	150-155
5 3/4"	155-160	5 3/4"	155-160
6"	160-165	6"	160-165
6 1/4"	165-170	6 1/4"	165-170
6 1/2"	170-175	6 1/2"	170-175
6 3/4"	175-180	6 3/4"	175-180
7"	180-185	7"	180-185
7 1/4"	185-190	7 1/4"	185-190
7 1/2"	190-195	7 1/2"	190-195
7 3/4"	195-200	7 3/4"	195-200
8"	200-205	8"	200-205
8 1/4"	205-210	8 1/4"	205-210
8 1/2"	210-215	8 1/2"	210-215
8 3/4"	215-220	8 3/4"	215-220
9"	220-225	9"	220-225
9 1/4"	225-230	9 1/4"	225-230
9 1/2"	230-235	9 1/2"	230-235
9 3/4"	235-240	9 3/4"	235-240
10"	240-245	10"	240-245
10 1/4"	245-250	10 1/4"	245-250
10 1/2"	250-255	10 1/2"	250-255
10 3/4"	255-260	10 3/4"	255-260
11"	260-265	11"	260-265
11 1/4"	265-270	11 1/4"	265-270
11 1/2"	270-275	11 1/2"	270-275
11 3/4"	275-280	11 3/4"	275-280
12"	280-285	12"	280-285
12 1/4"	285-290	12 1/4"	285-290
12 1/2"	290-295	12 1/2"	290-295
12 3/4"	295-300	12 3/4"	295-300
13"	300-305	13"	300-305
13 1/4"	305-310	13 1/4"	305-310
13 1/2"	310-315	13 1/2"	310-315
13 3/4"	315-320	13 3/4"	315-320
14"	320-325	14"	320-325
14 1/4"	325-330	14 1/4"	325-330
14 1/2"	330-335	14 1/2"	330-335
14 3/4"	335-340	14 3/4"	335-340
15"	340-345	15"	340-345
15 1/4"	345-350	15 1/4"	345-350
15 1/2"	350-355	15 1/2"	350-355
15 3/4"	355-360	15 3/4"	355-360
16"	360-365	16"	360-365
16 1/4"	365-370	16 1/4"	365-370
16 1/2"	370-375	16 1/2"	370-375
16 3/4"	375-380	16 3/4"	375-380
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17 1/4"	385-390	17 1/4"	385-390
17 1/2"	390-395	17 1/2"	390-395
17 3/4"	395-400	17 3/4"	395-400
18"	400-405	18"	400-405
18 1/4"	405-410	18 1/4"	405-410
18 1/2"	410-415	18 1/2"	410-415
18 3/4"	415-420	18 3/4"	415-420
19"	420-425	19"	420-425
19 1/4"	425-430	19 1/4"	425-430
19 1/2"	430-435	19 1/2"	430-435
19 3/4"	435-440	19 3/4"	435-440
20"	440-445	20"	440-445
20 1/4"	445-450	20 1/4"	445-450
20 1/2"	450-455	20 1/2"	450-455
20 3/4"	455-460	20 3/4"	455-460
21"	460-465	21"	460-465
21 1/4"	465-470	21 1/4"	465-470
21 1/2"	470-475	21 1/2"	470-475
21 3/4"	475-480	21 3/4"	475-480
22"	480-485	22"	480-485
22 1/4"	485-490	22 1/4"	485-490
22 1/2"	490-495	22 1/2"	490-495
22 3/4"	495-500	22 3/4"	495-500
23"	500-505	23"	500-505
23 1/4"	505-510	23 1/4"	505-510
23 1/2"	510-515	23 1/2"	510-515
23 3/4"	515-520	23 3/4"	515-520
24"	520-525	24"	520-525
24 1/4"	525-530	24 1/4"	525-530
24 1/2"	530-535	24 1/2"	530-535
24 3/4"	535-540	24 3/4"	535-540
25"	540-545	25"	540-545
25 1/4"	545-550	25 1/4"	545-550
25 1/2"	550-555	25 1/2"	550-555
25 3/4"	555-560	25 3/4"	555-560
26"	560-565	26"	560-565
26 1/4"	565-570	26 1/4"	565-570
26 1/2"	570-575	26 1/2"	570-575
26 3/4"	575-580	26 3/4"	575-580
27"	580-585	27"	580-585
27 1/4"	585-590	27 1/4"	585-590
27 1/2"	590-595	27 1/2"	590-595
27 3/4"	595-600	27 3/4"	595-600
28"	600-605	28"	600-605
28 1/4"	605-610	28 1/4"	605-610
28 1/2"	610-615	28 1/2"	610-615
28 3/4"	615-620	28 3/4"	615-620
29"	620-625	29"	620-625
29 1/4"	625-630	29 1/4"	625-630
29 1/2"	630-635	29 1/2"	630-635
29 3/4"	635-640	29 3/4"	635-640
30"	640-645	30"	640-645
30 1/4"	645-650	30 1/4"	645-650
30 1/2"	650-655	30 1/2"	650-655
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40 3/4"	855-860	40 3/4"	855-860
41"	860-865	41"	860-865
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41 3/4"	875-880	41 3/4"	875-880
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55"	1140-1145	55"	1140-1145
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55 3/4"	1155-1160	55 3/4"	1155-1160
56"	1160-1165	56"	1160-1165
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59"	1220-1225	59"	1220-1225
59 1/4"	1225-1230	59 1/4"	1225-1230
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60"	1240-1245	60"	1240-1245
60 1/4"	1245-1250	60 1/4"	1245-1250
60 1/2"	1250-1255	60 1/2"	1250-1255
60 3/4"	1255-1260	60 3/4"	1255-1260
61"	1260-1265	61"	1260-1265
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Thorpe, D. W., Staff



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