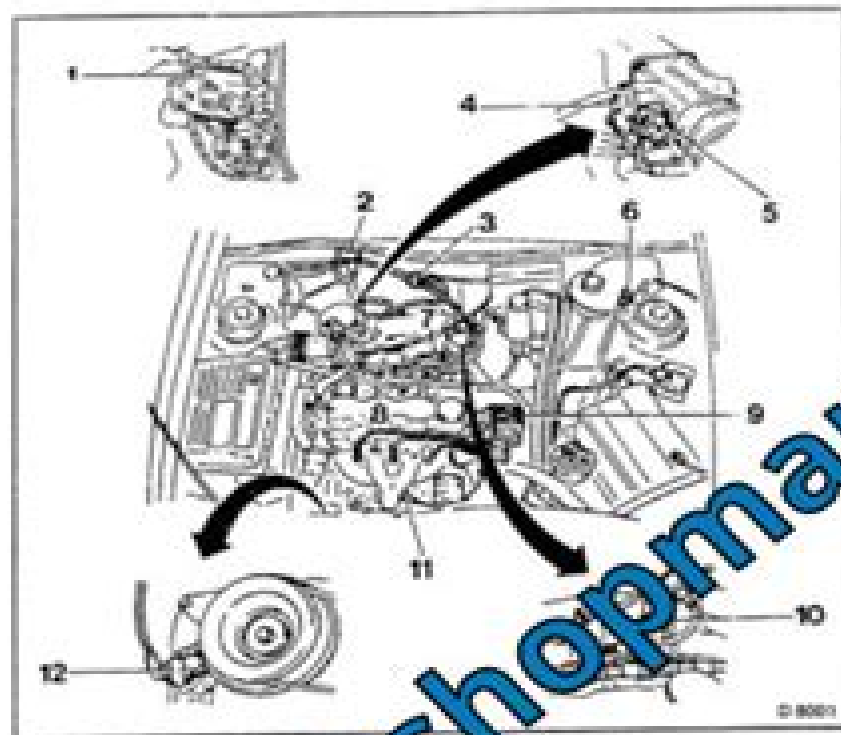


Opel Astra 1992-1998 Workshop Manual



Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve actuator motor.
5. Idle speed actuator motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards steering side of the engine.

INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	90° + 90° + 90°
1.8 / 2.0 L ₄	25 Nm	90° + 90° + 90°

*After test run, turn a further 30° + 15°



Fig. 80

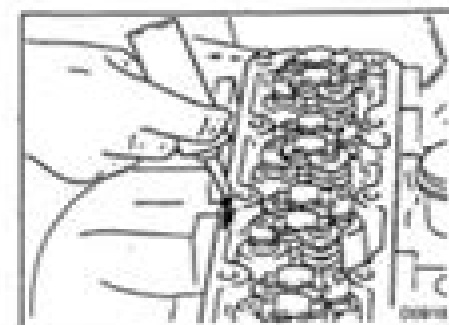


Fig. 81



Fig. 82

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1. Understanding the eBook Astra 96 Workshop Manual
 - The Rise of Digital Reading Astra 96 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Astra 96 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astra 96 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astra 96 Workshop Manual
 - Personalized Recommendations
 - Astra 96 Workshop Manual User Reviews and Ratings
 - Astra 96 Workshop Manual and Bestseller Lists
5. Accessing Astra 96 Workshop Manual Free and Paid eBooks

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- Astra 96 Workshop Manual Budget-Friendly Options
- 6. Navigating Astra 96 Workshop Manual eBook Formats
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 - Astra 96 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astra 96 Workshop Manual
 - Highlighting and Note-Taking Astra 96 Workshop Manual
 - Interactive Elements Astra 96 Workshop Manual
- 8. Staying Engaged with Astra 96 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astra 96 Workshop Manual
- 9. Balancing eBooks and Physical Books Astra 96 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astra 96 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astra 96 Workshop Manual
 - Setting Reading Goals Astra 96 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astra 96 Workshop Manual
 - Fact-Checking eBook Content of Astra 96 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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