

# Buick Lucerne 2006-2011 Workshop Manual

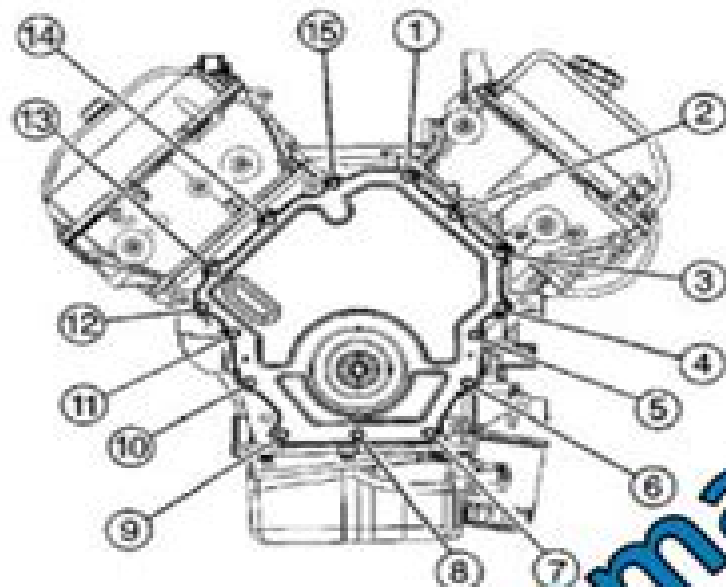


Fig. 72: Identifying Engine Front Cover Bolt Tightening Sequence  
Courtesy of GENERAL MOTORS CORP.

**NOTE:** Refer to **EASTERN ENGINE**.

7. Tighten the engine front cover bolts in the sequence shown.

**Tighten:** Tighten the engine front cover bolts in the proper sequence to 10 N·m (in).

## CAMSHAFT COVER INSTALLATION - LEFT SIDE

### TOOLS REQUIRED

- J 38823 Water Pump Pulley Installer. See **Special Tools**.

of the valve locks. See **Special Tools**.  
Remove the valve locks. A magnet is the most suitable tool.  
Loosen the swirl nut of the J 44211 (2) using the arm  
retainer. See **Special Tools**.  
Remove the valve spring retainer.

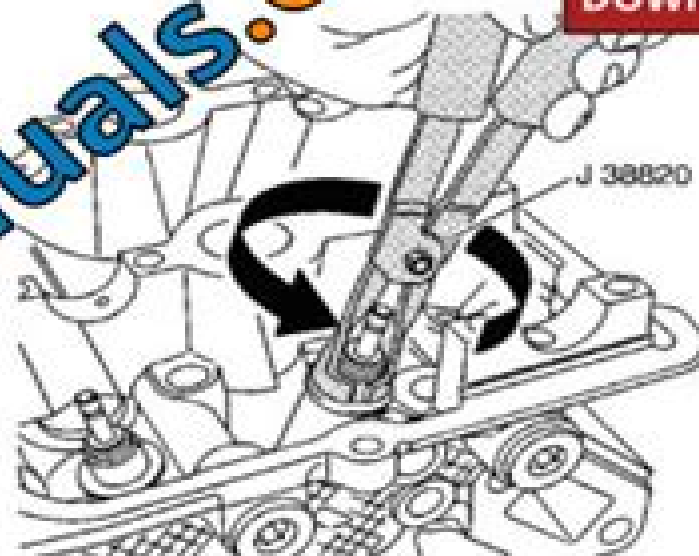


Fig. 329: Using J 38820 To Replace Valve Seal  
Courtesy of GENERAL MOTORS CORP.

**IMPORTANT:** The valve stem seal should not be removed unless replacement is required.

Use the J 38820 in order to grip the seal. See **Special Tools**. Remove the seal by exerting a twisting, pulling motion. Discard the old valve stem seal.

Inspect and measure the valve stem. Refer to **Valve Spring Inspection and**

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**J. “Kelly” Flory, Jr.**



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