



Oil and Grease Removal.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.

5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.

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LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

5 Yamaha Sx200 Txd Outboard Service Repair Maintenance Manual Factory

Alan Ahlstrand, John Harold Haynes



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Yamaha 4-Stroke OB 6-100 HP, 1985-2013 Haynes Publishing,2017-03-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the vehicle Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box This manual includes all you need to know to maintain and repair your Yamaha 4 Stroke OB 6 100 HP 1985 2013

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