

DISASSEMBLY

1. See Figure 6-30. Depress tabs (3) on the sides of connector and remove clear plastic cover (4).
2. Remove cable strap (2).
3. See Figure 6-31. Pry three connector tabs (1) to separate connector halves.
4. Lift retainer tab (2), to release terminal.
5. Pull on wire from back side of connector to expose wire terminal.

NOTE

A series of Packard Electrical Terminal Crimp Tools are available to install Packard socket terminals on wires. If new terminals must be installed, see **CRIMPING INSTRUCTIONS** below.

ASSEMBLY

1. Push wire into correct hole until terminal is seated.

NOTE

In next step be sure wires are not pinched while mating connector halves.

2. See Figure 6-30. Mate connector halves making sure wires are not pinched and end of wire conduit (1) is inside connector halves.
3. Install new cable strap on end of connector.
4. Install clear plastic cover over terminals.

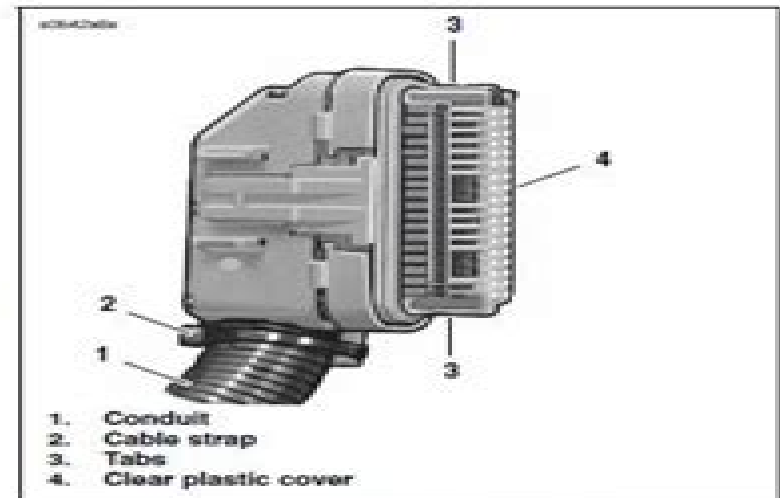


Figure 6-30. ECM Connector

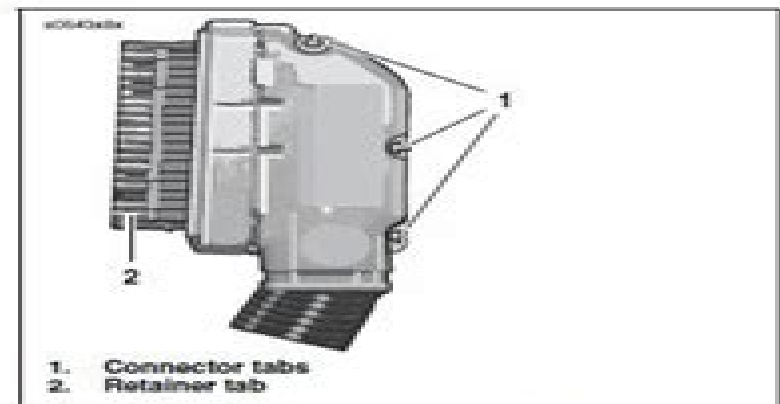


Figure 6-31. Connector Tabs

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'Ellery Publications' text.

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