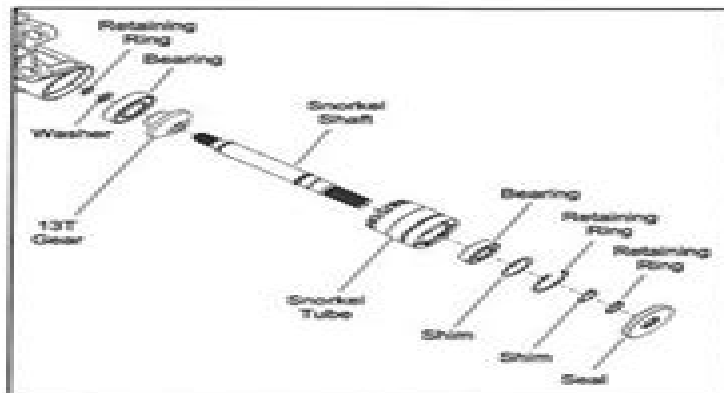


Snorkel Gear Backlash Procedure

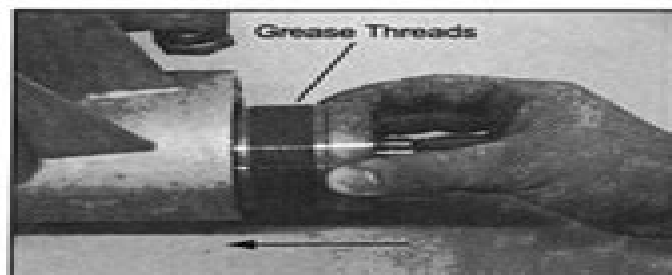
1. Reassemble the snorkel tube and snorkel shaft assembly by reversing the disassembly procedure (see "Snorkel Shaft Removal / Disassembly").



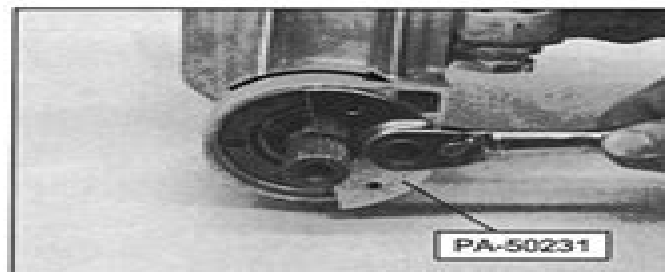
2. After the 13T gear and bearing are pressed onto the snorkel shaft (flush to the shoulder), install the washer and new retaining ring.
3. Press the gear back towards the retaining ring. Avoid excessive force so the retaining ring is not damaged or pre-stressed significantly.

IMPORTANT: Failure to press the gear back against the washer and retaining ring will lead to a gear backlash change after vehicle is placed into service.

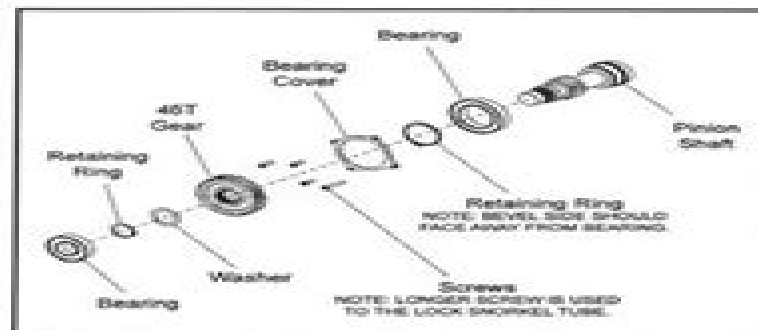
4. Apply a small amount of white lithium grease or Anti-Seize on the threads of the snorkel tube.



5. Install the snorkel shaft into the gearcase. Using the Snorkel Tool (PA-50231), tighten the snorkel tube until it is lightly seated in the transmission housing.



6. Inspect the pinion shaft assembly. Replace bearings if needed. Inspect each gear for damage, chips or abnormally worn teeth.



NOTE: If pinion shaft was disassembled, the bearing cover must be installed on the shaft before installing the 46T gear.

7. Install the pinion shaft assembly. Be sure to properly mesh the snorkel shaft bevel gear with the pinion shaft bevel gear.
8. Apply Loctite® 242™ to the threads of the bearing cover retaining screws.

5

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JA Banks



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