

Part Number: 00016-79420

Code: YA6

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	AMPLIFIER
2	1 PAIR	FRONT SPEAKERS
3	1 PAIR	REAR SPEAKERS
4	1	MAIN HARNESS
5	1	AUX HARNESS
6	1	CAPACITOR

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	10	4 INCH WIRE TIES
2	4	FOAM TAPE
3	16	RIVETS

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

--

**Recommended Tools**

Personal & Vehicle Protection	Notes
VEHICLE PROTECTION	SEAT/FLOOR COVERS
PART PROTECTION	BLANKETS
Special Tools	Notes
Installation Tools	Notes
GREASE PENCIL	
REMOVAL TOOL	NYLON TOOL
SOCKET / WRENCH	10 MM
UTILITY KNIFE	TO SLICE CARPET
SOCKET / RATCHET	12 MM, 14 MM
TORQUE WRENCH	30 ft. lbs. 36 in lbs. & 9 ft. lbs.
PLIERS	6" (Optional)
SCREWDRIVER	DIAGONAL AND LONG
DRILL	3/16" DRILL BIT
Special Chemicals	Notes
SEALANT	3M SEALANT

**General Applicability**

SCION TC ALL GRADES

**Recommended Sequence of Application**

Item #	Accessory
1	INSTALL SECURITY
2	SATELLITE RADIO INSTALL
3	AUDIO UPGRADE INSTALL
4	INSTALL DOOR SELLS
5	INSTALL MOLDED DASH

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

\*Mandatory

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been completed with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.

**SPECIAL NOTE: Installation Sequences**

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Also some items listed to be removed may not need to be removed if caution is taken to not damage vehicle.

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**Helming**



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