

DRIVE BELT

REMOVAL

Remove the left side cover (page 12-2).
Remove the left crankcase cover mounting bolts and left crankcase cover.

1. Remove

- Then, rotate the crank motor with the left crankcase cover removed.



Squeeze the movable driven face together with both hands; this will allow slack in the drive belt.



While holding the driven face together with one hand, remove the drive belt from the drive and driven pulleys.



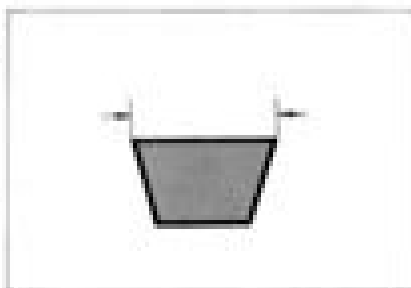
INSPECTION

Check the drive belt for cracks, separation or excessive wear. Measure the drive belt width.

SERVICE LIMIT: 19.0 mm (0.75 in)

NOTE

- When replacing the belt, use only genuine Honda parts.



INSTALLATION

NOTE

- Use a thin film of grease on the crankcase to hold the pulley in place during assembly.

Set the drive belt over the driven pulley.
Squeeze the movable driven face and loop the belt over the drive pulley.



While holding the driven pulley with a hand, set the drive belt over the drive pulley.



Install the left crankcase cover.
Tighten the crankcase cover bolts securely.



DRIVE PULLEY

3–6 Nm (0.3–0.6 kg-m, 2.2–4.3 ft-lb)



35–40 Nm (3.5–4.0 kg-m, 25–29 ft-lb)

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DP Hallahan



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