

# Nissan Frontier 2015-2020 Workshop Manual

## CYLINDER BLOCK

### Exploded View



- |                                    |                          |                        |                          |
|------------------------------------|--------------------------|------------------------|--------------------------|
| ① Crankshaft position sensor (CKP) | ② Piston                 | ③ Crank pin            | ④ Piston pin             |
| ⑤ Oil temperature sensor           | ⑥ Oil ring               | ⑦ Piston               | ⑧ Piston pin             |
| ⑨ Second ring                      | ⑩ Oil pin                | ⑪ Power pin            | ⑫ Connecting rod bearing |
| ⑬ Third ring                       | ⑭ Oil level gauge        | ⑮ Thrust bearing       | ⑯ Crankshaft key         |
| ⑰ Oil pin                          | ⑱ Crankshaft             | ⑲ Crankshaft pin       | ⑳ Flywheel               |
| ㉑ Power pin                        | ㉒ Connecting rod bearing | ㉓ Lower cylinder block | ㉔ Oil level gauge        |
| ㉕ Oil level gauge                  | ㉖ Thrust bearing         | ㉗ Crankshaft key       | ㉘ Crankshaft             |
| ㉙ Thrust bearing                   | ㉚ Crankshaft key         | ㉛ Crankshaft pin       | ㉜ Flywheel               |
| ㉝ Crankshaft                       | ㉞ Crankshaft pin         | ㉟ Flywheel             | ㊱ Flywheel nut           |
| ㊲ Flywheel                         | ㊳ Flywheel nut           | ㊴ Flywheel bolt        | ㊵ Flywheel nut           |
| ㊶ Flywheel bolt                    | ㊷ Flywheel nut           | ㊸ Flywheel bolt        | ㊹ Flywheel nut           |
| ㊺ Flywheel bolt                    | ㊻ Flywheel nut           | ㊼ Flywheel bolt        | ㊽ Flywheel nut           |
| ㊾ Flywheel bolt                    | ㊿ Flywheel nut           |                        |                          |

Turn bolts 50 degrees clockwise (angle tightening).

- CAUTION**
- Confirm the tightening angle by using an angle wrench (SST: RW10152100) — ① (A) or protrusion. Be careful by visual inspection without the tool.
  - After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
  - Check the connecting rod side clearance.
  - Check the piston protrusion. Refer to [Fig. 10-10](#).

Install balancer unit with the following procedure:

**CAUTION**

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 10-11](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the oil level at the TDC of its compression stroke. Refer to [Fig. 10-12](#).

Turn the crank pin (20T) — (Max. 1750G) (A).

Place the hole of the balancer unit (shown with test hole ①) on the cylinder block side, and place stem ② of balancer unit as shown in the figure.

① Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate ①.

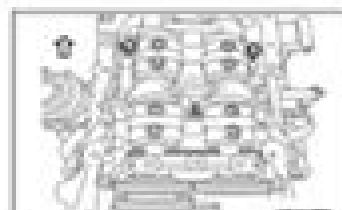
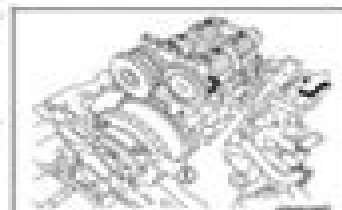
① Engine test

**CAUTION**

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test ①.

① Engine test



# 7 Nissan Frontier Service Repair Manual 07

**Ian Coomber, Mark Coombs**



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