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POCKET CALCULATOR

I keep a pocket calculator within easy reach in the shop, on my desk, and in my truck at all times. They are cheap and a few simple formulas can help out. The formula that helps me the most is the old favorite $a^2 + b^2 = c^2$. This is a real work horse. With a \$5 calculator (it must have square root) you can find out how long to cut that piece, or how long the piece should have been cut, and make sure your work is perfectly square. When you can't fit your framing square in there, this is your ticket. This is the same as the old 3-4-5 trick, except you can use real numbers easily with the formula.

Key Strokes for Triangulation

a press $\boxed{\times}$ press $\boxed{=}$ press $\boxed{M+}$
 b press $\boxed{\times}$ press $\boxed{=}$ press $\boxed{M+}$
 Press $\boxed{\text{Recall M}}$ press $\boxed{\sqrt{\quad}}$
 c = answer on screen

EXAMPLE



18.375 $\boxed{\times}$ $\boxed{=}$ = 337.64062 $\boxed{M+}$
 24.5 $\boxed{\times}$ $\boxed{=}$ = 600.25 $\boxed{M+}$
 $\boxed{\text{MRC}}$ = 937.89062 $\boxed{\sqrt{\quad}}$ = 30.6249 = 30 5/8
 Answer: c = 30 5/8

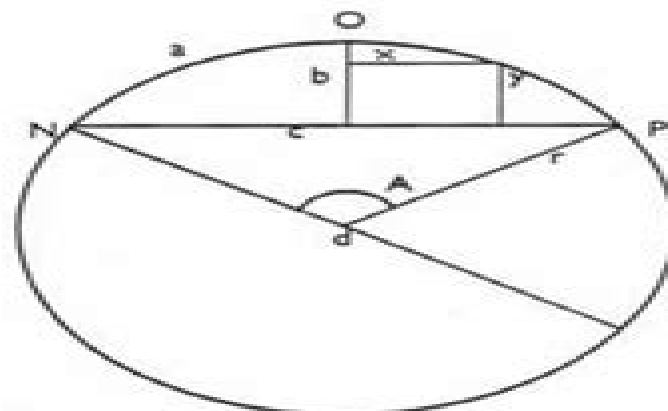


Diameter of circle outside square
 = 1.414 x side of square
 Side of square inside circle = 0.70711 x diameter
 Diameter of circle of equal periphery to a square
 = 1.27324 x side of square
 Side of square of equal periphery to circle
 = 0.78540 x diameter

Copy this sheet and keep it right in the shop. This is not Rocket Science! This is high school geometry. It will save you lots of time and trial and error.

-Bill Wojcik

PROPERTIES OF A CIRCLE



d = diameter
 r = radius
 c = length of chord NP
 a = length of arc NOP
 b = rise of arc NOP
 A = inscribed angle NAP, in degrees

$a = \pi r A / 180 = 0.017453 r A$
 $A = 180 a / \pi r = 57.29578 a / r$
 $r = (4b^2 + c^2) / 8b$
 $c = 2 \sqrt{2} b r - b^2 = 2 r \sin A / 2$
 $b = r - 1/2 \sqrt{4 r^2 - c^2} = 1/2 c \tan A / 4$
 $= 2 r \sin^2 A / 4 = r + y - \sqrt{r^2 - x^2}$
 $y = b - r + \sqrt{r^2 - x^2}$
 $x = \sqrt{r^2 - (r + y - b)^2}$

Circumference = 6.28318 r = 3.14159 d = πd
 Diameter = 0.31831 circumference
 Area = 3.14159 r² = πr^2

1 inch = .08333 ft.

Above data from the American
 Institute of Steel Construction

Welding Math Practice Test

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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1. Understanding the eBook Welding Math Practice Test
 - The Rise of Digital Reading Welding Math Practice Test
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Math Practice Test
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Math Practice Test
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Math Practice Test
 - Personalized Recommendations
 - Welding Math Practice Test User Reviews and Ratings
 - Welding Math Practice Test and Bestseller Lists
5. Accessing Welding Math Practice Test Free and Paid eBooks

- Welding Math Practice Test Public Domain eBooks
- Welding Math Practice Test eBook Subscription Services
- Welding Math Practice Test Budget-Friendly Options
- 6. Navigating Welding Math Practice Test eBook Formats
 - ePub, PDF, MOBI, and More
 - Welding Math Practice Test Compatibility with Devices
 - Welding Math Practice Test Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welding Math Practice Test
 - Highlighting and Note-Taking Welding Math Practice Test
 - Interactive Elements Welding Math Practice Test
- 8. Staying Engaged with Welding Math Practice Test
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Math Practice Test
- 9. Balancing eBooks and Physical Books Welding Math Practice Test
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Math Practice Test
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Welding Math Practice Test
 - Setting Reading Goals Welding Math Practice Test
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Welding Math Practice Test
 - Fact-Checking eBook Content of Welding Math Practice Test
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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