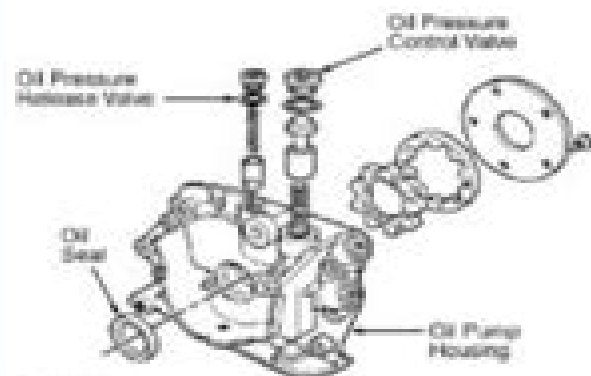


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Fig. 26. Exploded View Of Oil Pump & Components
Courtesy of GENERAL MOTORS CORP.

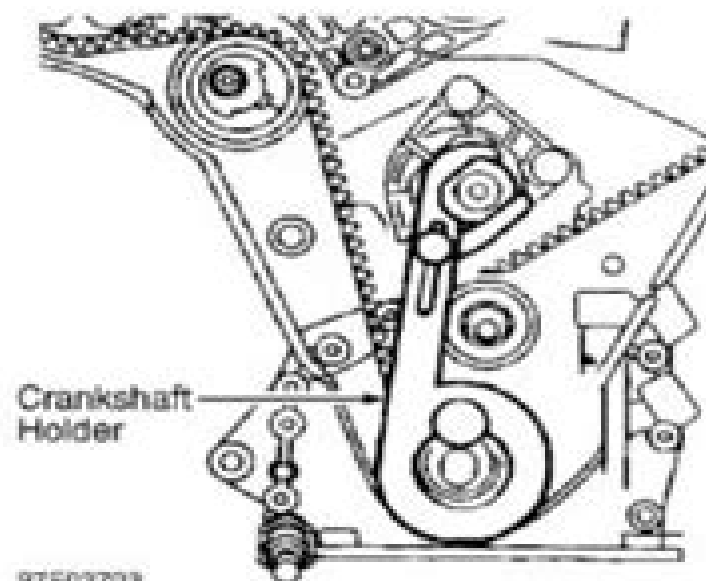
TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS

Application	FT. LBS. (N.M.)
A/C Compressor Mounting Bracket	50 (6.8)
A/C & PS Accessory Bracket Bolt	50 (6.8)
Air Injection Crossover Support Bracket	50 (6.8)
Air Injection Pipe Bolt	15 (2.0)
Control Valve Bolt	
Step 1	17 (2.3)
Step 2	Additional 10 degrees
Step 3	Additional 15 degrees
Catalytic Converter Bolt	15 (2.0)
Control Valve Bolt	22 (3.0)
Control Pipe/Engine Lab Bolt	15 (2.0)
Crankshaft Drive Gear Bolt	
Step 1	104 (14.0)
Step 2	Additional 45 degrees
Step 3	Additional 15 degrees
Cylinder Head Bolt	



Fig. 27. Positioning Crankshaft At 68 Degrees BTDC
Courtesy of GENERAL MOTORS CORP.



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