

2000-01 STEERING**Power Rack & Pinion - Cars - Except Prizm & Saturn****MODEL IDENTIFICATION****BODY CODE IDENTIFICATION**

| Body Code | Model |
|-----------|--------------------------------------------------------------------|
| "C" | Park Avenue |
| "E" | Eldorado |
| "F" | Camaro & Firebird |
| "G" | Aurora |
| "H" | Bonneville & LeSabre |
| "J" | Cavalier & Sunfire |
| "K" | DeVille & Seville |
| "N" | Alero, Grand Am & Malibu |
| "W" | Century, Grand Prix, Impala, Intrigue, Lumina, Monte Carlo & Regal |
| "Y" | Corvette |

DESCRIPTION & OPERATION

NOTE: Some vehicles are equipped with Variable Effort Steering (VES) system, identified by a solenoid on the power steering pump at the pressure line outlet. See appropriate **ELECTRONIC** article.

RACK & PINION ASSEMBLY

Pump pressurizes fluid and sends it through the pump's flow control valve to the pinion and valve on the rack and pinion assembly. See **Fig. 1**. Pinion and valve direct fluid to either side of the piston and rack, depending on turning direction of steering wheel. Piston and rack converts hydraulic pressure into linear force, reducing turning effort.

POWER STEERING PUMP

Two types of power steering pumps are used, CB series or TC series. These pumps are constant displacement vane-type pumps. See **Fig. 6** and **Fig. 7**. When pressure exceeds set limits, a flow control pressure relief valve opens, allowing fluid to return to the inlet side of the pump. Some pump applications have remote fluid reservoirs or reservoir attached to pump assembly, to enable

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Peter Levy



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