

In many cases, it is simply not enough to refer to a motor as a 25 hp model, since in these years Yamaha produced as many as 4 different motors with that rating (the 395cc 2-cylinder, the 430cc 2-cylinder, the 496cc 2-cylinder AND the 496cc 3-cylinder). This makes proper engine identification important for everything from ordering parts to even just using the procedures in this manual.

Throughout this manual we will make reference to motors the easiest way possible. In some cases procedures may apply to all motors, in other cases, they may apply to all 1-cylinder or all 2-cylinder motors (or all 3-cylinder motors, or perhaps all V6 motors, as applicable). When it is necessary to distinguish between different types of motors with the same number of cylinders, we'll differentiate using the Hp rating or, since different motors may have the same rating, we'll use the Hp rating plus the size (and in the case of the 496cc 25hp motor, the number of cylinders).

In most cases, mechanical procedures will be similar or the same across different Hp ratings of the same engine family (of the same size). So it won't be uncommon to see a title or a procedure refer to 9.9/115 hp (240cc) motors or 105/1225 hp (2596cc) motors. In both cases, we would be referring to all the motors of a particular family, including all B (Inshore), C, P (Pro), S (Saltwater) or V (V-Max) motors or other special models.

Starting in 1997 Yamaha began using fuel injection systems on some of their larger outboards. By 2003 there are three possible systems (2 of which)

we cover in this repair guide. Two of them are known as Electronic Fuel Injection (EFI) systems. The EFI (GX66) system was the first marine fuel injection system introduced by Yamaha. It is a multi-port manifold injected system which used an automotive style oxygen sensor to continuously adjust the air/fuel mixture (unique in the marine industry). Yamaha 4-stroke engines (covered elsewhere) also utilize an EFI system which is a multi-port manifold injected system, however it does not use oxygen sensor feedback. The third style of injection (used only on the largest of motors) is the High Pressure Direct Injection (HPDI) which, as the name suggests, uses extreme high pressure air charges to inject fuel directly into the combustion chamber. Throughout this repair guide we may refer to both of the systems as a group, calling them simply Fuel Injected Motors, or we may specify EFI, meaning all but HPDI, EFI (GX66) meaning the EFI or HPDI.

To help with proper engine identification, all of the engines covered by this manual are listed in the General Engine and General Engine System Specifications charts at the end of this section. In these charts, the engines are listed with their respective engine families, by horsepower rating, number of cylinders, engine type (in-line or V), years of production and displacement (cubic inches and cubic centimeters or CCs).

But, whether you are trying to tell which version of a particular horsepower rated motor you have in order to follow the correct procedure or are trying to order replacement parts, the absolute best method is to start by referring to the engine serial number tag. For all models covered here this ID tag (in the accompanying figure) is located on the side of the engine clamp or swivel/tilt brackets (port or starboard side depending upon the year and model). Most models are also equipped with a date of manufacture tag (located on the opposite side of the clamp or swivel/tilt bracket). Lastly, most models are also equipped with an Emissions Control Information label as well.

ENGINE MODEL & SERIAL NUMBERS

◆ See Figures 1 thru 5

The engine model numbers are the manufacturer's key to engine changes. These alpha-numeric codes identify the year of manufacture, the horsepower rating, gearcase shaft length and various model/options differences (such as Saltwater, Pro-Series or V-Max and starting/trim tilt options such as manual start/manual tilt or electric start power trim/tilt). If any correspondence or parts are required, the engine model number must be used for proper identification.

Remember that the model number establishes the model year for which the engine was produced, which is often not the year in which the motor was first installed on a boat. Also, keep in mind that a date of manufacture may be the year prior to the designated model year.

The engine model number tag also contains information used by the manufacturer internally as an engine family designation and a serial number (a unique sequential identifier given ONLY to that one motor).

When present, the emissions control information label states that the motor is in compliance with EPA emissions regulations for the model year of that engine. And, more importantly, it gives tune-up specifications that are vital to proper engine performance (that minimize harmful emissions). The specifications on this label may reflect changes that are made during production runs, and are often not later reflected in a company's service



Fig. 2 ... and/or starboard side of most engine clamp or swivel/tilt brackets



Fig. 3 The model ID tag provides critical information to identify and service the engine (4-stroke shown, but 2-stroke tags are mounted in the same way)



Fig. 4 Keep in mind that the date of manufacture is often the year BEFORE the model year

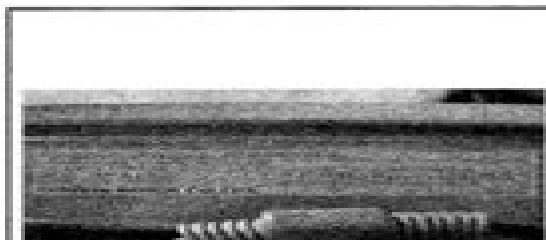


Fig. 5 When present, the emission control information label supercedes specifications listed elsewhere

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Yamaha XV (Virago) V-Twins 1981 to 2003 Alan Ahlstrand,2003-12-01 Each Haynes Manual is based on a complete teardown and rebuild of the specific vehicle Features hundreds of hands on photographs taken of specific repair procedures in progress Includes a full chapter on scheduled owner maintenance and devotes a full chapter to emissions systems Wiring diagrams are featured throughout Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes **Yamaha Outboards 2-90 hp Two-strokes 1999-2002** Penton Staff,2000-05-24 2 HP 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15 HP 20 HP 25 HP Two Cylinder 25 HP Three Cylinder 28 Jet 30 HP 35 Jet 40 HP 50 HP 60 HP E60 65 Jet 70 HP 75 HP E75 80 HP 90 HP

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