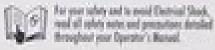
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	Steel MiG SUPERARC® US6® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	1/9	J/912		*
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P -	Aluminum ER4043 (DC+) 100% Argon	0.035				B/2	C/2.5	E/3	G/4.5	1/6	J/10	*
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(1) Connect to 25 cmp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.
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