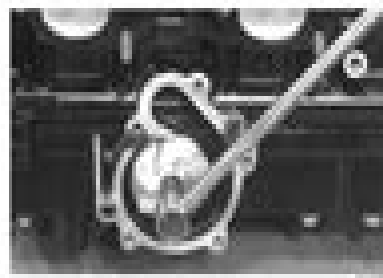




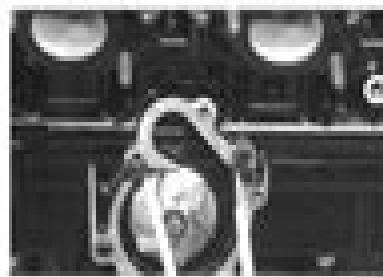
7. Install the oil-injection pump timing driving screw.



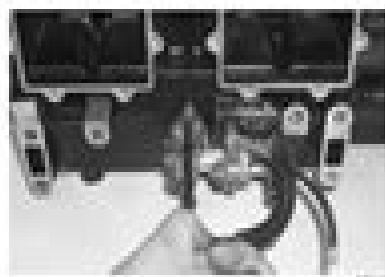
11. Apply sealant to the crankcase cavity, then install the oil-injection pump timing driving screw.



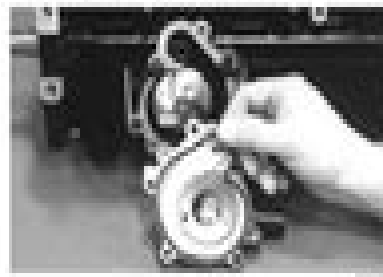
8. Install the timing and the oil-injection pump. Make sure the pump shaft and oil pump align. Secure with two screws and washers. Tighten the two screws to 6.7 kg-m (5.0 ft-lb).



12. Position the timing into the water pump cover, then install the cover. Secure with the screws. Tighten to 1.1 kg-m (0.8 ft-lb).



9. Place the lower check valve into position, then secure with the pin and nut. Tighten securely.



10. Place the impeller into position and secure with a cap screw and washer. Be sure the rubber side of the washer is directed towards the impeller. Apply the Loctite 242 to the threads of the cap screw and tighten to 6.5-6.7 kg-m (5.0-5.1 ft-lb).

13. Set the engine down into position and secure to the front-end assembly. Tighten to specifications.

14. Connect the coolant hose to the water pump cover and secure with the clamp.

15. Install the thermostat body components and secure with clamps.

16. Install the expansion chamber and secure with springs.

NOTE: When installing the springs, the long hook portion of the spring must be attached to the exhaust manifold or premature spring failure will result.

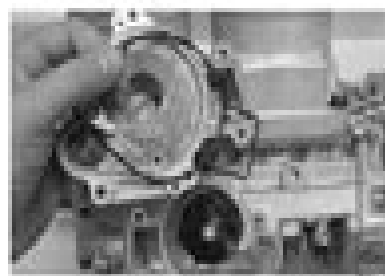
17. Install the thermostat base and fill the cooling system with antifreeze. Start and run the engine. Check for leaks and recheck the cooling system to make sure it has been properly filled.

Repairing Water Pump ("Laydown" Engine Models)

NOTE: The engine must be removed for this procedure.

NOTE: A bleed hole is located at the bottom of the water pump housing. If there are any signs of coolant leakage from the bleed hole, the water pump seal must be replaced. When servicing the water pump, use Water Pump Bearing and Seal Kit (p/n 0444-086).

1. Remove the screws securing the water pump cover, then remove the cover and set aside the timing belt.



2. Remove either lower water cap screw securing the lower check valve assembly. Remove the two screws securing the oil-injection pump and pull the oil pump from the engine. Leave the pump hose and cable attached.

3. Remove the cap screw securing the impeller. Access for the rubber washer behind the cap screw.



4. Remove the impeller from the shaft.



NOTE: If the impeller will not slide off the shaft, start the cap screw into the shaft and tap on the cap screw driving the shaft back out of the impeller.



5. Remove the oil-injection pump and shaft from the opposite side of the crankcase. Access for the bleed nut is located between the engine and shaft flange.



6. Using the long steel driver, drive the water pump mechanical seal from the crankcase.

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**Ford Motor Company Ltd, Ford Motor
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Table of Contents Arctic Cat F7 Repair Manual

1. Understanding the eBook Arctic Cat F7 Repair Manual
 - The Rise of Digital Reading Arctic Cat F7 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat F7 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Arctic Cat F7 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat F7 Repair Manual
 - Personalized Recommendations

- Arctic Cat F7 Repair Manual User Reviews and Ratings
- Arctic Cat F7 Repair Manual and Bestseller Lists
- 5. Accessing Arctic Cat F7 Repair Manual Free and Paid eBooks
 - Arctic Cat F7 Repair Manual Public Domain eBooks
 - Arctic Cat F7 Repair Manual eBook Subscription Services
 - Arctic Cat F7 Repair Manual Budget-Friendly Options
- 6. Navigating Arctic Cat F7 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Arctic Cat F7 Repair Manual Compatibility with Devices
 - Arctic Cat F7 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Arctic Cat F7 Repair Manual
 - Highlighting and Note-Taking Arctic Cat F7 Repair Manual
 - Interactive Elements Arctic Cat F7 Repair Manual
- 8. Staying Engaged with Arctic Cat F7 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Arctic Cat F7 Repair Manual
- 9. Balancing eBooks and Physical Books Arctic Cat F7 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Arctic Cat F7 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Arctic Cat F7 Repair Manual
 - Setting Reading Goals Arctic Cat F7 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Arctic Cat F7 Repair Manual
 - Fact-Checking eBook Content of Arctic Cat F7 Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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