

ARBURG Practical Guide to Injection Moulding

Description:

This Practical Guide to Injection Moulding is based on current material used by ARBURG in training operations of injection moulding machines. It comes from many years of experience in this field and has been edited by an expert injection moulder at Wiersack University. It will be of use to experts looking for 90 pages on their knowledge base, as to those new to the industry.

The factors involved in injection moulding, from material properties and tolerances to troubleshooting faults, are all discussed in this book. It covers the equipment types, in use and machine settings for different types of plastic. Material flow is critical in moulding and there are sections covering rheology and viscosity. High-temperature can create poor quality mouldings due to material degradation and this is discussed.

There are an exceptional number of figures in this text, with many photographs of machinery and mouldings in finished form. There are also numerous tables, listing key properties and processing parameters. Flow charts are included in the chapter on troubleshooting to indicate what can be changed to resolve common problems.

Injection moulding in the Western world is becoming increasingly competitive as the manufacturing base for many plastic materials has moved to the East. Thus Western manufacturers have moved into more technically difficult products and mouldings to provide more added value and maintain market share. Technology is becoming more critical, together with innovation and quality control. This is a chapter on advanced processing in injection moulding covering multi-material and co-injection technologies. This Guide will assist engineers in developing good technical skills and appropriate processing techniques for the range of plastic and products in the marketplace.

Every injection moulder will find useful information in this text. This text is supported by 74 tables and 210 figures.

ARBURG has been manufacturing injection moulding machines since 1954 and is one of the major global players. The company prides itself on the support offered to clients, which is exemplified in its training courses. This book is based on some of the training material and text is based on years of experience.

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2 Introduction to Plastic

Arburg User Guide

Minjie Lin



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