#### 2005 STEERING

#### Power Steering System - Terraza, Uplander, Relay & Montana SV6

#### SPECIFICATIONS

#### FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Cooler Pipe Retainer Bolt/Screw	10 N.m	89 lb in
Inner Tie Rod	100 N.m	74 lb ft
Power Steering Hose/Pipe Fittings	27 N.m	20 lb ft
Power Steering Gear Adjuster Plug Lock Nut	68 N.m	50 lb ft
Power Steering Gear Cylinder Line Fittings	27 N.m	20 lb ft
Power Steering Gear Heat Shield Bolts	14 N.m	124 lb in
Power Steering Gear Nuts - at Frame 1	60 N.m+ 60°	44 lb ft + 60°
Power Steering Gear Valve End Fitting	17 N.m	13 lb ft
Power Steering Pump Bolts	34 N.m	25 lb ft
Power Steering Pump Flow Control Valve	75 N.m	55 lb ft
Rear Frame to Body Bolts	165 N.m	122 lb ft
Tie Rod Ball Stud Nut 1		
First Pass	30 N.m	22 lb ft
Final Pass	+ 120°	

<sup>1</sup> This is a prevailing torque type fastener. This fastener may be reused ONLY if:

- · The fastener and its counterpart are clean and free from rust
- The fastener develops a specified amount of torque/drag against its counterpart prior to the fastener seating.

Refer to the appropriate service procedure for the prevailing torque value.

If the fastener does not meet these criteria, REPLACE the fastener.

<sup>2</sup> Ensure that 2.5-4.5 tie rod end threads are visible beyond the tie rod ball stud nut nylon.

#### POWER STEERING PUMP SPECIFICATIONS

## Power Steering Pump Specifications

# **6 Pontiac Montana Sv6 Maintenance Manual**

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- 1. Understanding the eBook 6 Pontiac Montana Sv6 Maintenance Manual
  - The Rise of Digital Reading 6 Pontiac Montana Sv6 Maintenance Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 6 Pontiac Montana Sv6 Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 6 Pontiac Montana Sv6 Maintenance Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 6 Pontiac Montana Sv6 Maintenance Manual
  - Personalized Recommendations
  - 6 Pontiac Montana Sv6 Maintenance Manual User Reviews and Ratings

- 6 Pontiac Montana Sv6 Maintenance Manual and Bestseller Lists
- 5. Accessing 6 Pontiac Montana Sv6 Maintenance Manual Free and Paid eBooks
  - 6 Pontiac Montana Sv6 Maintenance Manual Public Domain eBooks
  - o 6 Pontiac Montana Sv6 Maintenance Manual eBook Subscription Services
  - o 6 Pontiac Montana Sv6 Maintenance Manual Budget-Friendly Options
- 6. Navigating 6 Pontiac Montana Sv6 Maintenance Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - o 6 Pontiac Montana Sv6 Maintenance Manual Compatibility with Devices
  - o 6 Pontiac Montana Sv6 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 6 Pontiac Montana Sv6 Maintenance Manual
  - Highlighting and Note-Taking 6 Pontiac Montana Sv6 Maintenance Manual
  - Interactive Elements 6 Pontiac Montana Sv6 Maintenance Manual
- 8. Staying Engaged with 6 Pontiac Montana Sv6 Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 6 Pontiac Montana Sv6 Maintenance Manual
- 9. Balancing eBooks and Physical Books 6 Pontiac Montana Sv6 Maintenance Manual
  - o Benefits of a Digital Library
  - o Creating a Diverse Reading Collection 6 Pontiac Montana Sv6 Maintenance Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 6 Pontiac Montana Sv6 Maintenance Manual
  - Setting Reading Goals 6 Pontiac Montana Sv6 Maintenance Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 6 Pontiac Montana Sv6 Maintenance Manual
  - Fact-Checking eBook Content of 6 Pontiac Montana Sv6 Maintenance Manual
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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