Table 14–2 Recommended Maximum Sizes for **Anchor-Rod Holes in Base Plates**

Anchor Rod Diameter, in.	Max. Hole Diameter, in.	Min. Washer Size, in.	Min. Washer Thickness	Anchor Rod Diameter, in.	Hole Diameter, in.	Min. Washer Size, in.	Min. Washer Thickness
3/4	15/16	2	1/4	11/2	25/16	31/2	1/2
7/8	19/16	21/2	5/16	13/4	23/4	4	5/8
1	113/16	3	3/8	2	31/4	5	3/4
11/4	21/16	3	1/2	21/2	33/4	51/2	7/8

- Notes: 1. Circular or square washers meeting the washer size are acceptible.
 - 2. Clearance must be considered when choosing an appropriate anchor rod hole location, noting effects such as the position of the rod in the hole with respect to the column, weld size and other interferences.
 - 3. When base plates are less than 11/4 in. thick, punching of holes may be an economical option. In this case, 3/4-in. anchor rods and 11/16-in. diameter punched holes may be used with ASTM F844 (USS Standard) washers in place of fabricated plate washers.

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Alan Williams

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web explore the resources below to prepare yourself for the competency based interviewing style used in the un system guidance read these tips on preparing for competency based interviews