

8 - Bolt

- Replace if seal is damaged
- Left cylinder head cover tightening sequence [J.0008.13](#)
- Right cylinder head cover tightening sequence [J.0008.23](#)

9 - Valve 2 for camshaft adjustment -ACV-

10 - Bolt

- 2.4 Nm

11 - O-ring

- Replace

12 - Seal

- Replace

13 - Locking bolt

- 20 Nm

14 - Bolt

- 2.4 Nm

15 - Camshaft Adjustment Valve 2 (exhaust) -ACV-

16 - O-ring

- Replace

17 - Bolt

- Replace
- Clearance sequence for loosening [J.0008.12B](#)
- Tightening order [J.0008.22](#)

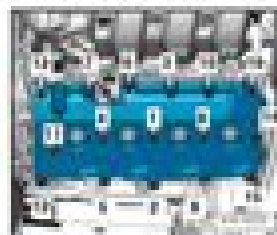
Left cylinder head cover tightening sequence

- Tighten bolts -1 to -15a in sequence
- 5 Nm



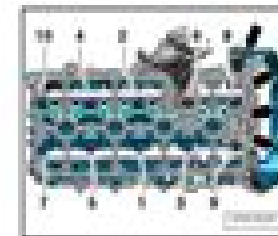
Right cylinder head cover tightening sequence

- Tighten bolts -1 to -15b in sequence
- 5 Nm



Cylinder head tightening sequence

- Tighten bolts in 3 stages -1 to -5a in sequence as follows:
 1. Insert bolts by hand as far as stop.
 2. Tighten bolts to 50 Nm.
 3. Tighten bolts to 80 Nm.
 4. Tighten an additional 90° (1/4 turn).
 5. Tighten an additional 90° (1/4 turn).
- Insert bolts -arrows- with locking compound and tighten to 8 Nm. Locking compound in Parts Catalog.
- Tighten bolts -arrows- an additional 90° (1/4 turn).



Checking cylinder head for distortion

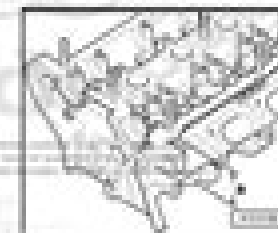
- Check cylinder head at multiple points for distortion, using straight edge and feeler gauges.
- Maximum permissible warpage: 0.1 mm.



Resurfacing dimension, cylinder head

Resurfacing cylinder head (face grinding) is only permissible to maximum dimension -0-.

- Minimum dimension: $\varnothing 4 \pm 130.5$ mm.



A6 4f Service Manual

CL Gary



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Table of Contents A6 4f Service Manual

1. Understanding the eBook A6 4f Service Manual
 - The Rise of Digital Reading A6 4f Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying A6 4f Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an A6 4f Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from A6 4f Service Manual
 - Personalized Recommendations
 - A6 4f Service Manual User Reviews and Ratings
 - A6 4f Service Manual and Bestseller Lists
5. Accessing A6 4f Service Manual Free and Paid eBooks
 - A6 4f Service Manual Public Domain eBooks
 - A6 4f Service Manual eBook Subscription Services
 - A6 4f Service Manual Budget-Friendly Options

6. Navigating A6 4f Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - A6 4f Service Manual Compatibility with Devices
 - A6 4f Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of A6 4f Service Manual
 - Highlighting and Note-Taking A6 4f Service Manual
 - Interactive Elements A6 4f Service Manual
8. Staying Engaged with A6 4f Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers A6 4f Service Manual
9. Balancing eBooks and Physical Books A6 4f Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection A6 4f Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine A6 4f Service Manual
 - Setting Reading Goals A6 4f Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of A6 4f Service Manual
 - Fact-Checking eBook Content of A6 4f Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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