



Customer : HVN
Type : A330
Rev. Date : Oct 01/11

Manual: AMM
Selected effectivity: ALL

71-00-00-860-817-A - Engine Operation Limits and Guidelines

*** ON A/C ALL

TASK 71-00-00-860-817-A
Engine Operation Limits and Guidelines

FIN : 4030EM1 - 4030EM2

1. Reason for the Job
Self explanatory
2. Job Set-up Information

A. Referenced Information

REFERENCE	DESIGNATION
71-00-00-100-501-A	Check of the External Leakage of Hydraulic Components
71-00-00-100-524-A	Procedure after Engine (EGT) Overtemperature (With Surge or Stall)
71-00-00-100-525-A	Procedure after Engine (EGT) Overtemperature (No Surge or Stall)
71-00-00-860-818-A	Normal Engine Automatic Start Procedure
71-00-00-860-832-A	Normal Engine Manual Start Procedure
72-00-00-200-809-A	Inspection after Engine Overspeed Operation
Station 4.95 Exhaust Temperature (EGT) Limits at Takeoff SHEET 1	
Maximum Nacelle Temperature Limits SHEET 1	
Power Plant Drains SHEET 1	

3. Job Set-up

Subtask 71-00-00-869-104-A

A. Not applicable.

4. Procedure

Ref. Fig. Station 4.95 Exhaust Temperature (EGT) Limits at Takeoff SHEET 1.
Ref. Fig. Maximum Nacelle Temperature Limits SHEET 1.

Subtask 71-00-00-710-082-A

A. Engine Operation Limits

(1) Exhaust Gas Temperature (EGT) limits, station 4.9 average:

- (a) Starting 993 deg.F (535.00 deg.C).
- (b) Take-off, for up to 5 minutes 1148 deg.F (620.00 deg.C).
(Ref. Fig. Station 4.95 Exhaust Temperature (EGT) Limits at Takeoff SHEET 1)
- (c) Maximum continuous 1112 deg.F (600.00 deg.C).

(2) Oil pressure limits.

- (a) The minimum main oil pressure is 70 psi (4.8263 bar).
- (b) The maximum pressure drop across the main oil filter is 50 psi (3.4474 bar).

NOTE: The pressure differential across the main oil filter is not shown in the cockpit, but there is a main oil filter pressure differential warning light.

(3) Oil breather pressure limits, No. 3 bearing compartment

- (a) For transient engine operation, the maximum breather pressure is 180 psi (12.4106 bar).
- (b) For stable engine operation (after two minutes at any power setting), the maximum breather pressure is 160 psi (11.0316 bar).

(4) Oil temperature limits:

- (a) 122 deg.F (50.00 deg.C) minimum oil temperature at idle before engine operation above idle.
- (b) 325 deg.F (162.78 deg.C) maximum oil temperature at steady state (continuous) engine operation.
- (c) 350 deg.F (176.67 deg.C) maximum oil temperature during transient engine operation for a maximum time limit of 20 minutes.
- (d) If the oil temperature is more than the permitted limit, shut down the engine and find the cause of the high temperature.

(5) Oil specifications

CAUTION: DO NOT MIX TYPES OF OIL WHEN YOU ADD OR REPLACE THE ENGINE OIL.

- (a) See Pratt & Whitney (PW) Service Bulletin No. 238 for engine oil specifications.

(6) Fuel specifications

- (a) See PW Service Bulletin No. 2016 for engine fuel specifications.

(7) Rotor operation speed limits (Redline speed limit)

- (a) The maximum N1 is 100 percent for all models except the PW4170. The maximum N1 is 102.2 percent for the PW4170.
- (b) The maximum N2 is 100 percent.
- (c) If an engine was operated for more than the redline speed limit, do an engine overspeed inspection. (Ref. AMM TASK 72-00-00-200-809).

(8) Overtemperature Limits

Amm A330 Manual

Rosina Ehmman



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