

Customer: HVN Type: A330

Rev. Date: Oct 01/11

Manual: AMM Selected effectivity: ALL

71-00-00-860-817-A - Engine Operation Limits and Guidelines

** OW AIC ALL

TASK 71-00-00-860-817-A Engine Operation Limits and Guidelines

FIN: 4000EM1 . 4000EM2

- 1. Respon for the Job
- 2. Job Set-up Information
 - A. Referenced Information

REFERENCE	DESIGNATION
NAMES OF TAXABLE PARTY.	Check of the External Leakage of Hydraulic Components
THE CONTROL OF THE CO	Procedure after Engine (EGT) Overtemperature (With Surge or Stall)
THE CONTROL OF THE PARTY.	Procedure after Engine (EGT) Overtemperature (No Surge or Stat)
71-00-00-860-818-A	Normal Engine Automatic Start Procedure
71-00-00-960-822-A	Normal Engine Manual Start Procedure
72-00-00-200-809-A	Inspection after Engine Overspeed Operation
Station 4.95 Exhaust Temperature (EGT) Limits at Takeoff SHEET 1	
Maximum Nacelle Temperature Limits SHEET 1	
Power Plant Orano SHEET 1	

3. Josh Seet cap.

Subtask 71-00-00-869-104-A

A. Not applicable.

4. Procedure
(Fig. Station 4.95 Exhaust Temperature (EGT) Limits of Takeoff SHEET 1)
(Fig. Fig. Maximum Napolle Temperature Limits SHEET 1)

Subtank 71-00-00-710-082-A

- A. Engine Operation Limits
 - (1) Exhaust Gas Temperature (EGT) limits, station 4.9 average:
 - (a) Starting 995 deg.F (505.00 deg.C).
 - (b) Take-off, for up to 5 minutes 1146 deg F (620.00 deg C).
 - (Ref. Fig. Station 4.95 Exhaust Temperature (EGT) Limits at Takeoff SHEET 1)
 - (c) Maximum continuous 1112 deg.F (600.00 deg.C).
 - (2) Oil pressure limits.
 - (a) The minimum main of pressure is 70-psi (4.8263-bar).
 - (b) The maximum pressure drop across the main oil filter is 50 psi (3.4474 bor).

NOTE: The pressure differential across the main oil filter is not shown in the cockpit, but there is a main oil filter pressure differential warning light.

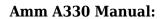
- (3) Oil breather pressure limits, No. 3 bearing compartment
 - (a) For transient engine operation, the maximum breather pressure is 180 psi (12.4106 bar).
 - (b) For stable engine operation (after two minutes at any power setting), the maximum breather pressure is 160 psi (11.0316 bar).
- (4) Oil temperature limits:
 - (a) 122 deg F (50.00 deg C) minimum oil temperature at idle before engine operation above idle.
 - (b) 325 deg.F (162.78 deg.C) maximum oil temperature at steady state (continuous) engine operation.
 - (c) 350 deg.F (176.67 deg.C) maximum oil temperature during transient engine operation for a maximum time limit of 20 minutes.
 - (d) If the oil temperature is more than the permitted limit, shut down the engine and find the cause of the high temperature.
- (5) Of specifications

CAUTION: DO NOT MIX TYPES OF OIL WHEN YOU ADD OR REPLACE THE ENGINE OIL.

- (a) See Pratt & Whitney (PW) Service Bulletin No. 238 for engine oil specifications.
- (61) Fixed specifications.
 - (a) See PW Service Bulletin No. 2016 for engine fuel specifications.
- (7) Rotor operation speed limits (Redline speed limit)
 - (a) The maximum N1 is 100 percent for all models except the PW4170. The maximum N1 is 102.2 percent for the PW4170.
 - (b) The maximum N2 is 100 percent.
 - (c) If an engine was operated for more than the redline speed limit, do an engine overspeed inspection SFot. AAM/TASK 72:00:00:200:809).
- (B) Overtemperature Limits

Amm A330 Manual

Rosina Ehmann



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