

4. See Figure 1-23. Remove pad pin plug (3).
5. See Figure 1-24. Loosen, but do not remove, brake pad pin.

NOTE

Do not completely remove brake pad pin from caliper during the next step. Completely removing pad pin at this time may cause difficulty during assembly.

6. Once the pistons have been fully retracted into their bores, pull pad pin part way until inside pad drops free. Note the pad's original orientation for replacement purposes.

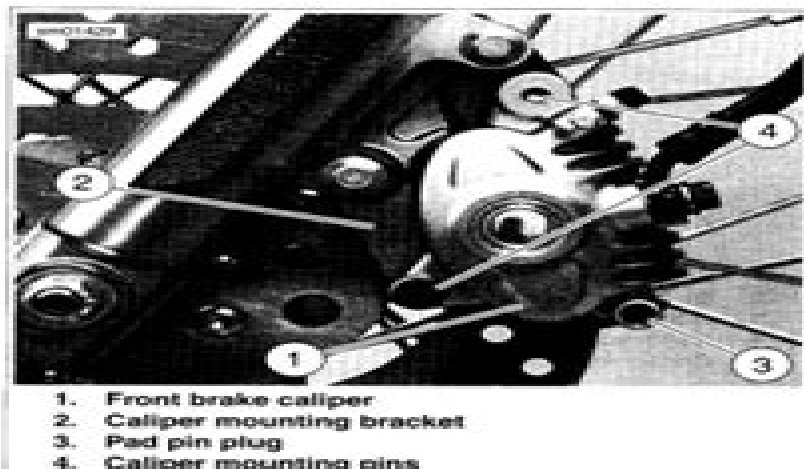


Figure 1-23. Front Caliper Assembly

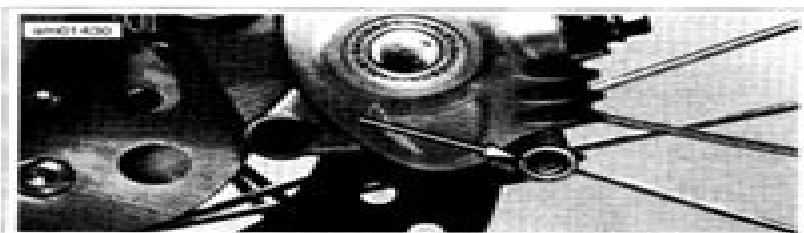


Figure 1-24. Brake Pad Pin (Plug Removed)

7. See Figure 1-25. Install **new** inside brake pad (1) using same orientation as pad previously removed. Make sure front mounting tab (2) is seated in slot (5) in caliper mounting bracket (4) and pad friction material faces brake disc.
8. While holding **new** inside pad in place, pull pad pin out and remove outside brake pad. Note the pad's original orientation for replacement purposes.
9. Install **new** outside brake pad using the same orientation as pad previously removed. Make sure front mounting tab

is seated in slot in caliper mounting bracket and pad friction material faces brake disc.

10. Temporarily insert a 1/8-in drill bit in caliper pad pin hole to hold both pads in place.
11. Inspect pad pin for grooving and wear. Measure pad pin diameter in an unworn area, and then in the area of any grooving or wear. If wear is more than 0.011 in. (0.28 mm), replace pin.

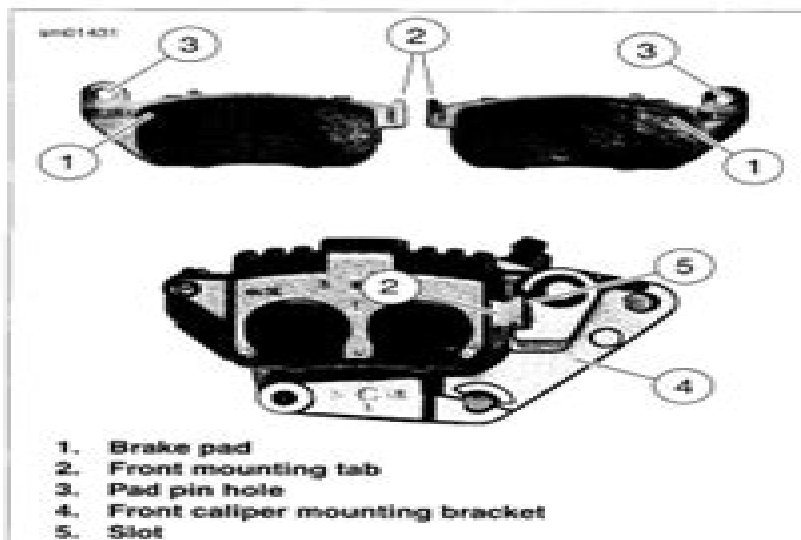


Figure 1-25. Front Brake Pads

12. Press brake pads firmly up against pad spring, remove drill bit and install pad pin. Tighten to 131-173 in-lbs (14.8-19.6 Nm).

NOTE

If pad pin does not fit, check the following:

- You are using a set of pads, not two identical pads.
- Pad spring orientation must match Figure 1-22.
- See Figure 1-25. Pad front mounting tabs (2) must be fully seated in mounting bracket slot (5).
- Pads must be pushed tight up against pad spring before pad pin is installed.

13. See Figure 1-23. Install pad pin plug (3). Tighten to 18-25 in-lbs (2.0-2.9 Nm).

WARNING

After servicing brakes and before moving motorcycle, pump brakes to build brake system pressure. Insufficient pressure can adversely affect brake performance, which could result in death or serious injury. (00279a)

14. Pump brake lever to move pistons out until they contact outside brake pad. Verify piston location against pad.

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 - The Rise of Digital Reading 5 Xl883c Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 5 Xl883c Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 5 Xl883c Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 5 Xl883c Manual
 - Personalized Recommendations
 - 5 Xl883c Manual User Reviews and Ratings
 - 5 Xl883c Manual and Bestseller Lists
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 - ePub, PDF, MOBI, and More
 - 5 Xl883c Manual Compatibility with Devices
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- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 5 Xl883c Manual
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 - Interactive Elements 5 Xl883c Manual
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 - Participating in Virtual Book Clubs
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 - Creating a Diverse Reading Collection 5 Xl883c Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 5 Xl883c Manual
 - Setting Reading Goals 5 Xl883c Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 5 Xl883c Manual
 - Fact-Checking eBook Content of 5 Xl883c Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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