## SECTION 4 CUTTER BAR

#### DISCS

Each time knives are replaced, or turned, check the discs to make sure they are tight on the splined shaft. Replace damaged discs immediately before operating the mower in the field.

The discs must be at right angles to each other as shown. If the lead side of the disc becomes worn, it can be installed on the opposite rotating pinion to utilize the second side.

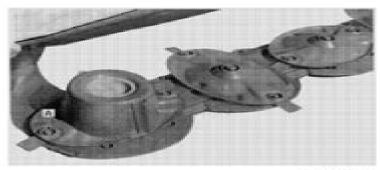


Figure 4-1

#### DISC INSTALLATION

Models 442, 452, 462, and 463 below s/n R000 use a dust seal washer, A, under the hub. Install it with the dish up as shown.

Models 463 after s/n R000 and 465 use no washer under the hub.

Install a convex washer, B, with the dish side down on the top side of the hubs.

Torque the self-locking nut, C, to 90 ft. lbs. (122 N-m) on Models 442, 452, and 462. On machines with heavy duty disc (463 and 465), torque the self-locking nut to 130 ft. lbs. (176 N-m).

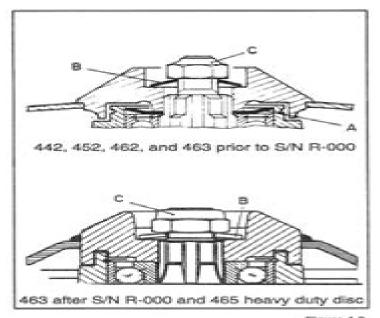


Figure 4-2

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**Hussin A.Rothana** 

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