

5) Remove the trim cap. Before removing it, put a mark indicating its position on the anti-cavitation plate.

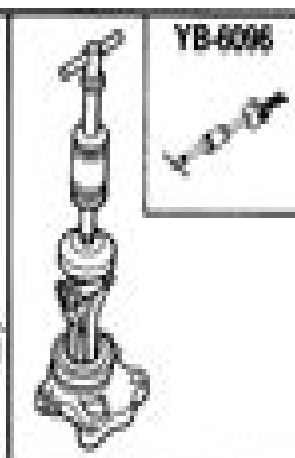
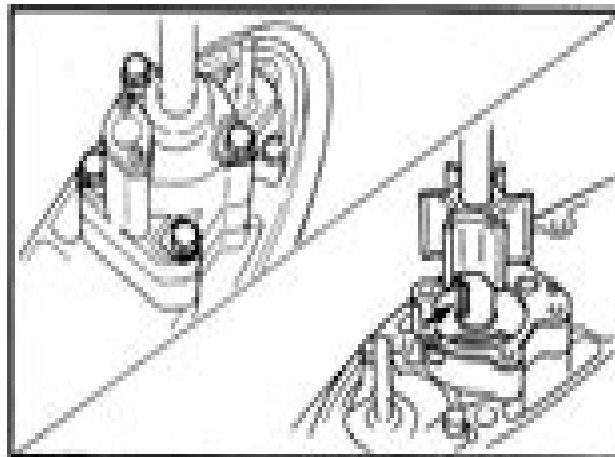
6) Remove the bolts.

140000-0

DISASSEMBLY

1) Referring to the exploded diagram, disassemble the lower unit.

1. Water pump housing and insert cartridge.
2. Impeller and woodruff key.



3. Oil-seal housing
(Water pump housing 2).
Remove the oil seals, if necessary.
Using special service tool.

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1. Understanding the eBook 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - The Rise of Digital Reading 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Advantages of eBooks Over Traditional Books
2. Identifying 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Personalized Recommendations
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory User Reviews and Ratings
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory and Bestseller Lists
5. Accessing 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory Free and Paid eBooks
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory Public Domain eBooks
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory eBook Subscription Services

- 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory Budget-Friendly Options
- 6. Navigating 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory eBook Formats
 - ePub, PDF, MOBI, and More
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory Compatibility with Devices
 - 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Highlighting and Note-Taking 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Interactive Elements 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
- 8. Staying Engaged with 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
- 9. Balancing eBooks and Physical Books 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Setting Reading Goals 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Fact-Checking eBook Content of 1995 Yamaha P60tlht Outboard Service Repair Maintenance Manual Factory
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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