

HYDRAULIC SYSTEM



Åkerman 3-circuit multilevel priority system all-servo controlled.

Pumps: P1 is a pressure controlled variable pump with priority to slew circuit. P2 and P3 are power and pressure controlled variable pumps with opposite cross flow priority to boom, bucket and arm.

Mode selector: Three working modes:

HLD = Heavy Lift Device

ECO = Economy

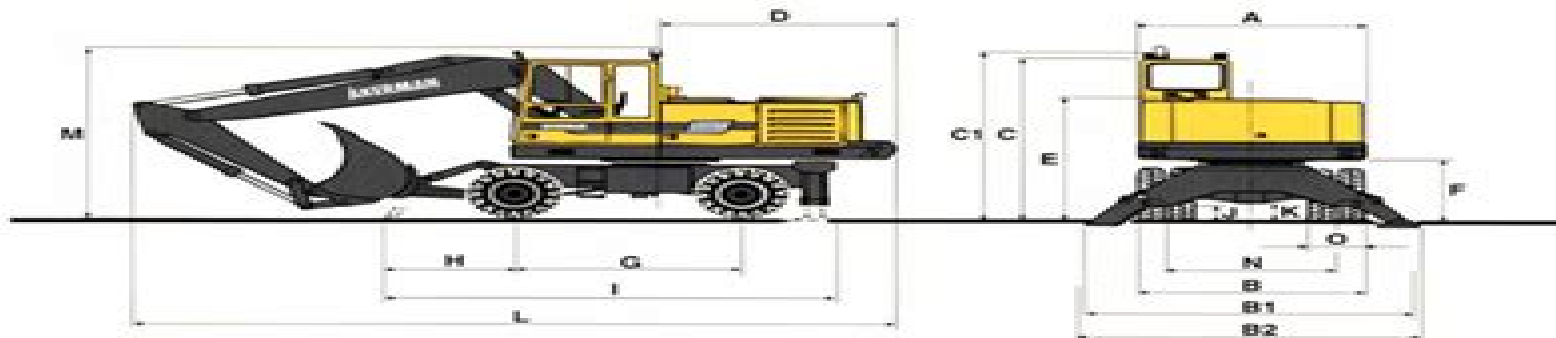
CAP = Capacity

Powerboost temporarily selectable in 10 sec. even in Economy and Capacity mode.

Valve system: Boom, arm and bucket are operated by dual main valves to obtain best combination of precision manoeuvrability and minimized fuel consumption. Boom cylinder equipped with floating position valve for improved comfort and increased digging speed. Security hose rupture valve on the boom and dipper cylinders.

Pump P1		
Max. pressure	MPa	28
Max. flow	l/min	64
Pumps P2 and P3		
Max. pressure	MPa	26
Power boost	MPa	30
Max. flow	l/min	2 x 114
Servo pump		
Pressure	MPa	6.5
Flow	l/min	24
Steering pump		
Pressure	MPa	14
Flow	l/min	29

DIMENSIONS



A:	mm	2490
B:	mm	2500
B1:	mm	3690
B2:	mm	3750
C:	mm	3220
C1:	mm	3360
D:	mm	2600
E:	mm	2410
F:	mm	1180
G:	mm	2500
H:	mm	1240

I:	mm	4750
J:	mm	330
K:	mm	360
L:	mm	8300
L:	mm	8200
L:	mm	8000
M:	mm	3500
M:	mm	3600
M:	mm	3800
N:	mm	1910
O:	mm	590

(2.0 m arm and 4.65 m boom)
 (2.4 m arm and 4.65 m boom)
 (2.8 m arm and 4.65 m boom)
 (2.0 m arm and 4.65 m boom)
 (2.4 m arm and 4.65 m boom)
 (2.8 m arm and 4.65 m boom)

Akerman H25 Repair Manual

MOTOR REPAIR MANUAL.



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