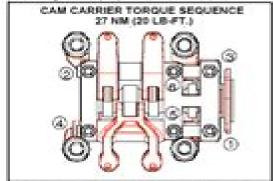
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CYLINDER HEAD & VALVE TRAIN

- Tighten the nuts in a cross pattern 1/2 turn at a time until rocker assembly is seated.
- Torque rocker arm carrier to specification in 3 steps following the torque pattern shown below:



 Rotate cams back and forth slightly to verify free rotation. Allow sufficient time (up to 3-4 minutes) for lifters to bleed down before performing this inspection.

CAMSHAFT TIMING - REAR CYLINDER

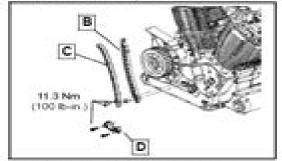
NOTE: Rear cam chain must be installed first, and rear cam must be timed first.

 Rotate crankshaft clockwise to TDC (year cylinder). Hold crankshaft at rear TDC by inserting an 8 mm (or 5/16") locating pin through crankcase hole (A) into crankshaft.



CAMSHAFT CHAIN GUIDE INSTALLATION

- Install ggg cylinder cam chain guide (B), inserting pins on upper end of blade into recess in cylinder head. Install chain tensioner blade (C).
- Lower guide (D) will be installed after the front cylinder cam chain in a later step.



- Torque fastieners to 11.3 Nm (100 lb-in.).
- Place cam chain around rear camshaft sprocket and lower it down between cam chain guide and tensioner blade.



5. Loop chain around the innermost sprocket.



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