

Front Fork

- **Remove:**
Front wheel (see Wheels/Tires chapter)
Bolt (A)
- Remove the caliper (B) from the fork leg to be removed, and rest the caliper on some kind of stand so that it doesn't dangle.



- Loosen the upper (C), and lower (D) fork clamp bolts.



- Remove the front fork.
Obtain a twisting motion (E), with the fork leg (F) down and out.



- **Remove:**
Bolt (G)
Fork Protector (H)
Guide (I) (MX250-41, 46P)
Bolt (J) (MX250-41, 46P)



Front Fork

Front Fork Installation

- Install the fork so that the distance between the top end of the outer tube and the upper surface of the steering stem head is specified dimension.
(H) = 4 mm (0.16 in.)
- Route the cables and hoses according to the Cables, Hoses, Hose Routing section in the Appendix chapter.
- Install the front wheel (see Wheels/Tires chapter).
- Tighten the fork clamp bolts.

**NOTE**

(1) Tighten the fork clamp bolts alternately, but don't go any more than tightening torque.

- Tighten:
Torque - Front Forker Mounting Bolts: 20 Nm (2.0 kg-m, 14.3 ft-lb)
- Check the front brake operation after installation.

Front Fork Disassembly (each fork leg)

- Loosen the front fork upper clamp bolts (K).



- Loosen the fork leg plug (nut/bolt) (L) with the special tool.
- Special Tool - Top Plug Wrench, 48 mm (1.911-1.922 in.)
- Remove the front fork (see Front Fork Removal).

**NOTE**

(1) Set rebound and compression damping setting to the softest settings before disassembly to prevent the results of adjustment from changing. Revert the setting before turning the adjuster.

- Thoroughly clean the fork before disassembly.

CAUTION

Be careful not scratch the inner tube and not to damage the dust seal.
Avoid scratching or damaging the inner tube or the dust seal. Use a mild detergent and sponge out dirt with plenty of water.

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D Keegan



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