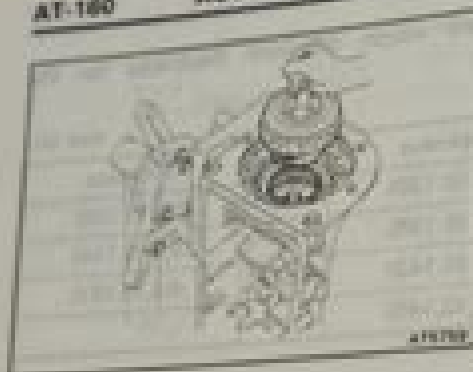
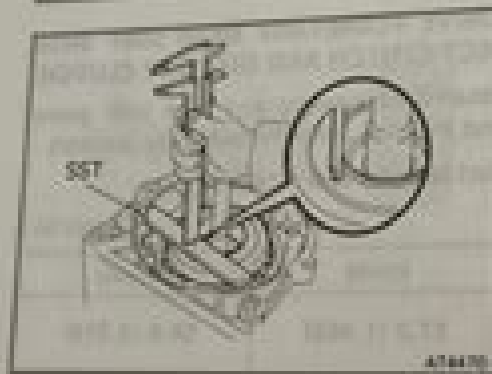




- (e) Install the overdrive planetary gear with the drive direct clutch and one-way clutch.



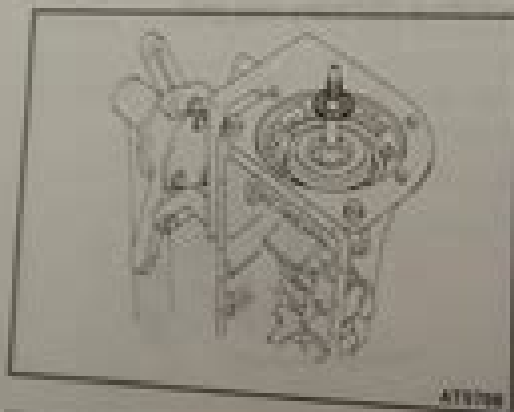
- (f) Place SST on the transmission case.

SST 09350-36010 (09350-06090)

- (g) Using calipers, measure distance between the SST and the clutch drum.

Standard distance: 15.5 – 16.5 mm (0.610 – 0.650 in.)

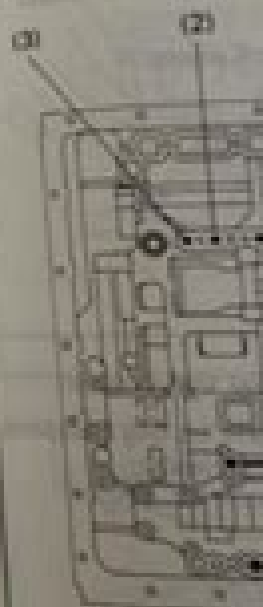
If the values are nonstandard, check for an improper installation.



- (h) Coat the assembled bearing and race with petroleum jelly and install it onto the O.D. direct clutch drum.

HINT: Assembled bearing and race diameter

	Inside	Outside
Bearing and race	28.9 (1.138)	50.2 (1.978)



A340 Transmission Repair Manual

**Toyota Jidōsha Kōgyō Kabushiki
Kaisha**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the Toyota company name.

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