17 ENGINE 141

#### 17.3.33 Removing the transmission shafts



Remove lock ring •.



- Pull both transmission shafts 0 out of the bearing seats together.

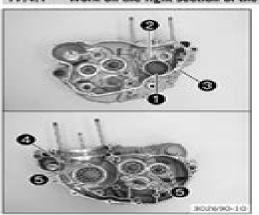
#### 17.3.34 Removing the crankshaft



- Take out crankshaft •.
- Take off the right section of the engine case.

### 17.4 Work on individual parts

#### 17.4.1 Work on the right section of the engine case



- Remove all dowels.
- Remove shaft seal ring of the crankshaft.
- Remove jet 0.
- Remove oil jet @ for conrod bearing lubrication.
- Remove screw •.
- Remove the oil jet for piston cooling.
- Remove screws •. Remove the bearing retainers.
- Remove any sealing mass remnants and clean the engine case section thoroughly.
- Warm the engine case section in an oven.

Guideline

150 °C (302 °F)

 Knock the engine case section against a level wooden plate. This will cause the bearings to drop out of the bearing seats.



#### Limite

Any bearings that remain in the engine case section must be removed using a suitable tool.

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