

Torque Specifications

COMPONENT	FT. LBS. (IN.LBS.)	NM
Transmission Case Bolts	25-30	36-43
Bell Crank Nut	12-18	17-26
Transmission Fill/Drain Plug	20-25	29-36
Trans. Mounting Bolts	40	57
Gear Sector Cover	8-12	11-17
Oil Deflector Screws	(20-30)	2-3.6
Snorkel Torx Screw	8-12	11-17
Bearing Cover	8-12	11-17
Carrier Cover	23-27	33-39
Shift Fork Retainer Screws	8-12	11-17
Park Plate	8-12	11-17

Special Tools

PART NUMBER	TOOL DESCRIPTION
2871695 (Part of 2871702 Kit)	Backlash Setting Tool
2871698 (Part of 2871702 Kit)	Rear Output Seal Driver
2871699 (Part of 2871702 Kit)	Rear Driveshaft Seal Guide
2871282	Bearing Seal Driver (50 mm)
PA-50231	Snorkel Tool

Lubrication

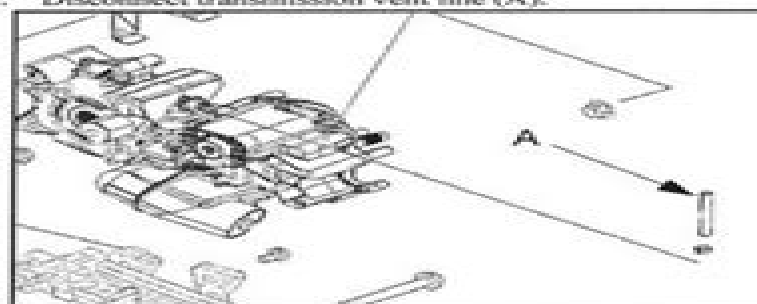
Refer to Chapter 2 for transmission lubricant type and capacity.

Gear Selector Removal

1. Disconnect linkage rod from gear selector handle.
2. Remove two bolts attaching gear selector mount to machine frame.
3. Lift gear selector out of mounting bracket and away from frame.

Transmission Removal

1. Place vehicle in "park". Raise and securely support rear of ATV at the frame. Remove both rear wheels.
2. Drain transmission lubricant (if required).
3. Remove seat, both side panels, both rear cab-quarter panels and both footwells as required. See Chapter 5.
4. Disconnect the differential, speed sensor and gear selection switch connectors from the transmission (as required depending on model).
5. Disconnect transmission vent line (A).



6. Disconnect shift rod end (B) from transmission bellcrank (C).



7. Remove PVT outer cover, drive and driven clutches, and the inner PVT cover. (refer to Clutch Removal in Chapter 6).
8. Remove both rear drive shafts. Brake caliper removal is required. Do not let calipers hang by the brake line. See Chapters 7 and 9.
9. Remove both upper shock absorber mounting bolts and swing shocks away from the transmission.
10. Remove the torsion bar mountings from the control arms.

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Table of Contents 2007 Polaris Sportsman 450 500 Efi Repair Manual

1. Understanding the eBook 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - The Rise of Digital Reading 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Personalized Recommendations
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual User Reviews and Ratings

- 2007 Polaris Sportsman 450 500 Efi Repair Manual and Bestseller Lists
- 5. Accessing 2007 Polaris Sportsman 450 500 Efi Repair Manual Free and Paid eBooks
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual Public Domain eBooks
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual eBook Subscription Services
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual Budget-Friendly Options
- 6. Navigating 2007 Polaris Sportsman 450 500 Efi Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual Compatibility with Devices
 - 2007 Polaris Sportsman 450 500 Efi Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Highlighting and Note-Taking 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Interactive Elements 2007 Polaris Sportsman 450 500 Efi Repair Manual
- 8. Staying Engaged with 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Polaris Sportsman 450 500 Efi Repair Manual
- 9. Balancing eBooks and Physical Books 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Polaris Sportsman 450 500 Efi Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Setting Reading Goals 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Fact-Checking eBook Content of 2007 Polaris Sportsman 450 500 Efi Repair Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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